



Superior Clamping and Gripping



Product Information

Radial gripper PRG

Flexible. Powerful. Slim.

Universal gripper PRG

180° radial gripper with powerful 1-shift slotted link gear and oval piston

Field of application

For areas of application which, in addition to a large gripping force, require the shortest possible motion sequences through the radial design of the jaw stroke.

Advantages – Your benefits

Kinematics the 1-shift slotted link gear assures a consistent closing moment from -5° to $+7^\circ$.

Optimized cycle time due to innovative damping directly integrated drive chain

Maximum compact performance for higher closing moments, longer and stable gripper fingers

Many options ensure a higher degree of flexibility adjusted to the individual application, the PRG is also available with a mechanic gripping force maintenance, as a high-temperature version, and with three opening angle versions $30^\circ/60^\circ/90^\circ$.

Air supply via hose-free direct connection or screw connections for flexible pressure supply in all automated systems



Sizes
Quantity: 8



Weight
0.13 .. 6.72 kg



Gripping moment
2 .. 265 Nm



Angle per jaw
30 .. 90°



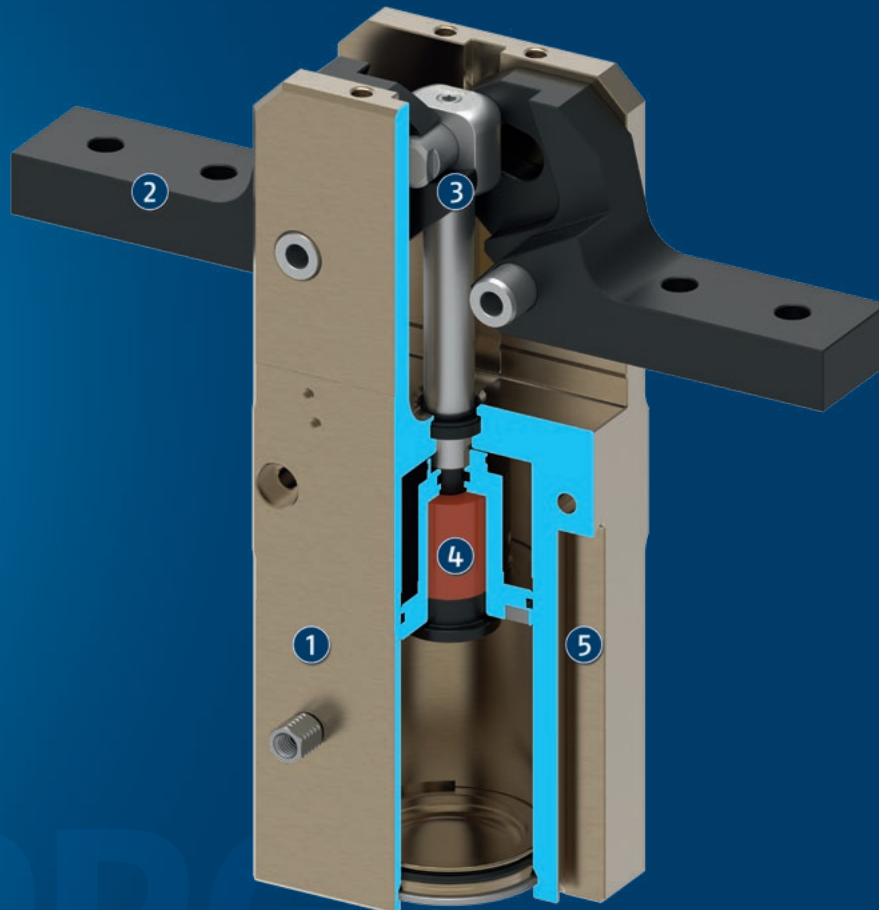
Workpiece weight
0.3 .. 6.96 kg

Functional description

The oval piston is pressed upwards or downwards by compressed air. The 1-shift slotted link gear converts the movement into a powerful closing moment. The closing moment is additionally reinforced by the curved shape of

the guidance.

In addition to force-fast stroke behavior, the slotted linkage ensures short closing times and high gripping forces at the moment of workpiece contact at 0°.



- ① **Housing**
is weight-optimized due to the use of high-strength aluminum alloy
- ② **Base Jaw**
for the connection of workpiece-specific gripper fingers

- ③ **Kinematics**
Slotted link gear for very high gripping forces when the workpiece is contacted
- ④ **Damping**
decouples the drive, for shorter cycle times
- ⑤ **Monitoring**
integrated end position monitoring with magnetic switches

General notes about the series

Operating principle: Slotted link gear

Housing material: Aluminum alloy, anodized

Base jaw material: Steel

Actuation: pneumatic, with filtered compressed air as per ISO 8573-1:2010 [7:4:4].

Warranty: 24 months

Service life characteristics: on request

Scope of delivery: Centering sleeves, O-rings for direct connection, assembly instructions (operating manual with declaration of incorporation is available online)

Gripping force maintenance device: possible by using the version with mechanical gripping force maintenance or pressure maintenance valve SDV-P

Closing moment: is the arithmetic sum of the individual moment applied to each jaw.

The indicated closing moment will be reached at an opening angle of 0°. A detailed closing moment course depending on the opening angle can be taken out of the diagram "closing moment course".

Finger length: is measured from the reference surface as the distance P in direction to the main axis.

Repeat accuracy: is defined as a distribution of the end Position for 100 consecutive strokes.

Workpiece weight: is calculated for force-fit gripping with a coefficient of static friction of 0.1 and a safety factor of 2 against workpiece slippage at acceleration due to gravity g. For form-fit or capture gripping, there are significantly higher permissible workpiece weights.

Closing and opening times: are purely the times that the base jaws or fingers are in motion. Valve switching times, hose fill times, or PLC reaction times are not included, and are to be considered when cycle times are calculated.

Application example

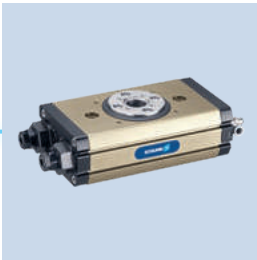
Gripper swivel combination for handling of small shafts. The 180° opening angle of the gripper replaces a stroke unit which otherwise would be necessary.

- ❶ 2-finger radial gripper PRG
- ❷ Rotary actuator SRU-plus
- ❸ Universal linear module Beta



SCHUNK offers more ...

The following components make the product even more productive – the suitable addition for the highest functionality, flexibility, reliability, and controlled production.



Universal swivel unit



Linear module



Quick change system



Rotary feed-through



Inductive proximity switches



Magnetic switches



Programmable magnetic switch



Pressure maintenance valve switch

① For more information on these products can be found on the following product pages or at schunk.com.

Options and special information

180° radial grippers are advantageous since further stroke motions are no more necessary. Since every jaw swivels away by 90°, the gripper is outside of the working area, and a stroke motion back of the whole gripper is no more necessary.

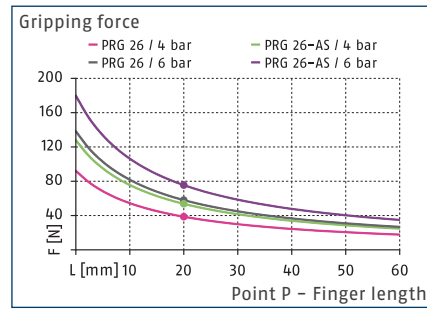
Gripping force maintenance version AS/IS: The mechanical gripping force maintenance version ensures minimum gripping force even in the event of a pressure drop. In the AS/S version this acts as a closing force, in the IS version as an opening force.

High-temperature version V/HT: for use in hot environments

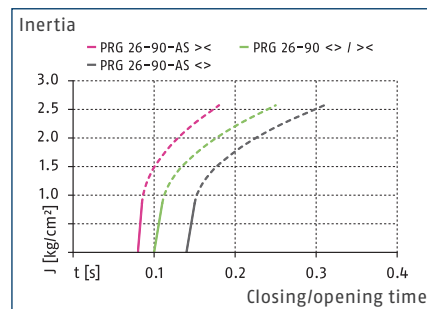
Additional versions: Various options can be combined with each other. Numerous additional options are also available – just tell us what your task is!



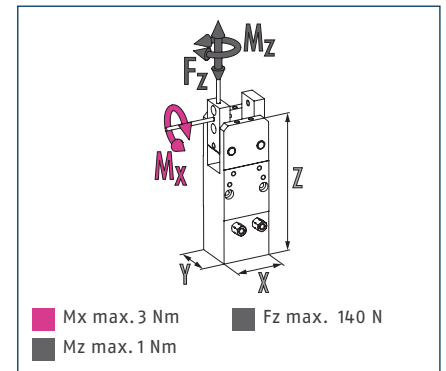
Gripping force O.D. gripping



Max. permissible inertia J*



Dimensions and maximum loads



① The indicated torques and forces are static values, apply for each base jaw, and may occur simultaneously.

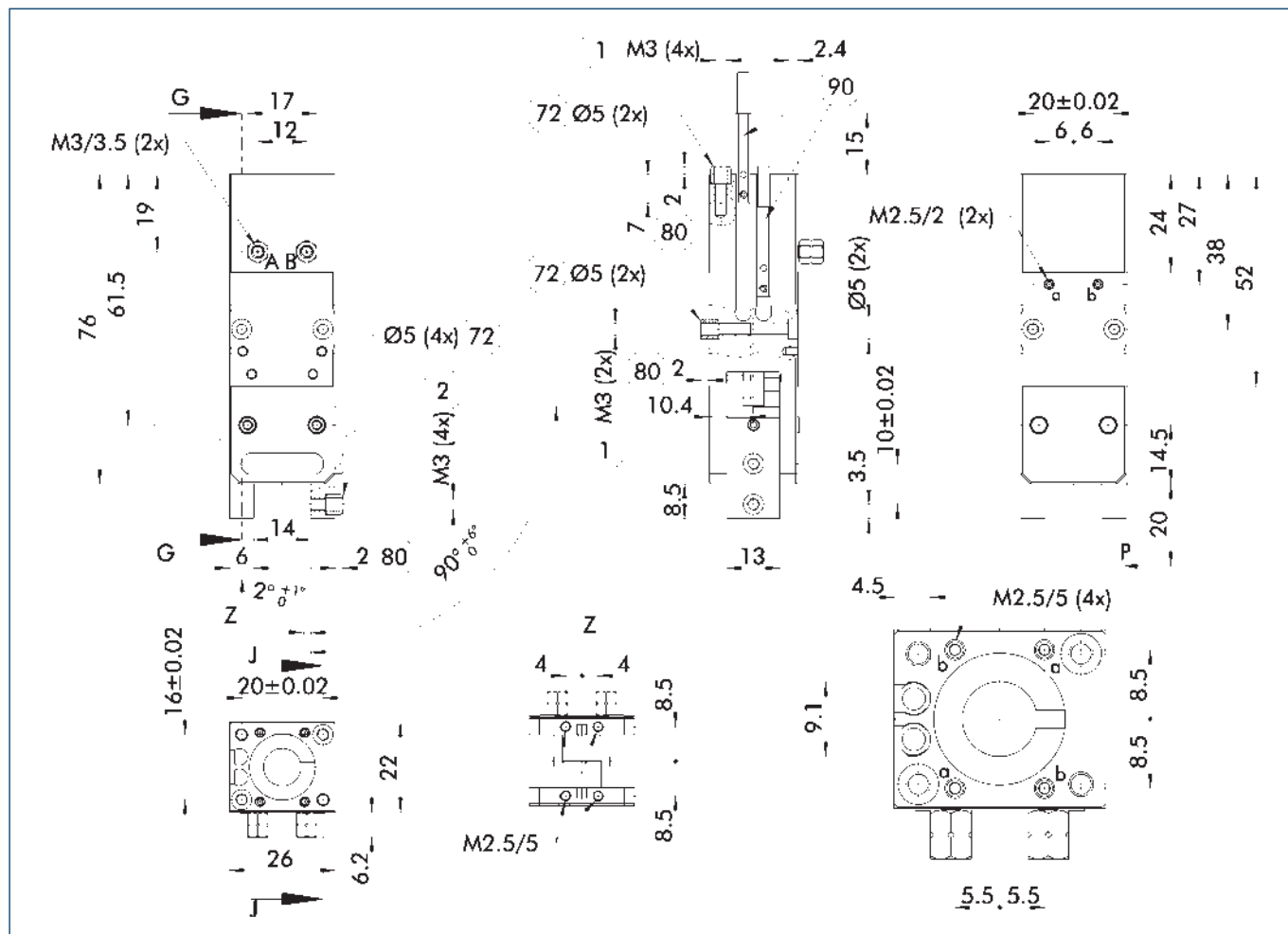
Technical data

Description		PRG 26-30	PRG 26-30-AS	PRG 26-60	PRG 26-60-AS	PRG 26-90	PRG 26-90-AS
ID		0303651	0303661	0303691	0303701	0303671	0303681
Opening angle per jaw	[°]	30	30	60	60	90	90
Closed angle per jaw	[°]	3	3	3	3	3	3
Closing moment	[Nm]	2	2.6	2	2.6	2	2.6
Closing moment generated by spring	[Nm]		0.6		0.6		0.6
Weight	[kg]	0.13	0.135	0.13	0.135	0.13	0.135
Recommended workpiece weight	[kg]	0.3	0.3	0.3	0.3	0.3	0.3
Fluid consumption double stroke	[cm³]	6.5	6.5	7.5	7.5	9	9
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	2/6/8	4/6/6.5	2/6/8	4/6/6.5
Closing/opening time	[s]	0.06/0.06	0.06/0.08	0.08/0.08	0.08/0.11	0.1/0.1	0.09/0.14
Closing time with spring only	[s]		0.05		0.10		0.13
Max. permissible finger length	[mm]	40	40	40	40	40	40
Max. permissible inertia per chuck jaw	[kgcm²]	0.86	0.86	0.86	0.86	0.86	0.86
IP protection class		20	20	20	20	20	20
Min./max. ambient temperature	[°C]	5/90	5/90	5/90	5/90	5/90	5/90
Repeat accuracy	[mm]	0.05	0.05	0.05	0.05	0.05	0.05
Dimensions X x Y x Z	[mm]	26 x 22 x 76	26 x 22 x 76	26 x 22 x 76	26 x 22 x 76	26 x 22 x 76	26 x 22 x 76
Options and their characteristics							
High-temperature version		39303651	39303661	39303691	39303701	39303671	39303681
Min./max. ambient temperature	[°C]	5/130	5/130	5/130	5/130	5/130	5/130

* The unit can be actuated without an external customized throttling at the given value of max. mass moment of inertia per jaw. In case of higher mass moments of inertia, an additional throttling is possible.

The curve applies for 90° versions. For other versions the curve must be parallelly off-set according to the opening and closing times.

Main view



The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

① The SDV-P pressure maintenance valve can also be used for I.D. or O.D. gripping alternatively or in addition to the spring-loaded, mechanical gripping force maintenance device (see catalog section on accessories).

A, a Main / direct connection, gripper opening

B, b Main / direct connection, gripper closing

① Gripper connection

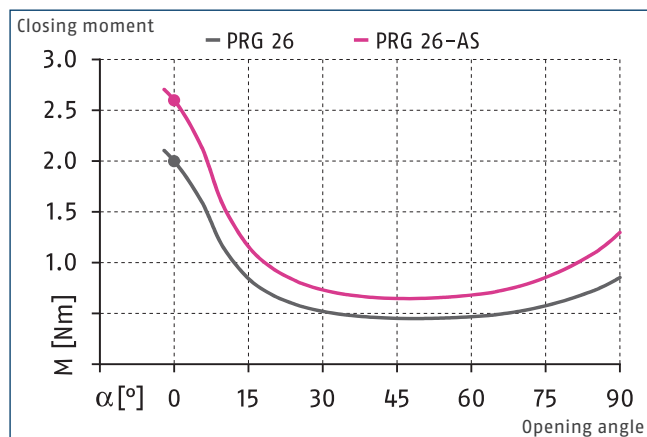
② Finger connection

⑦ Fit for centering sleeves

⑧ Depth of the centering sleeve hole in the counter part

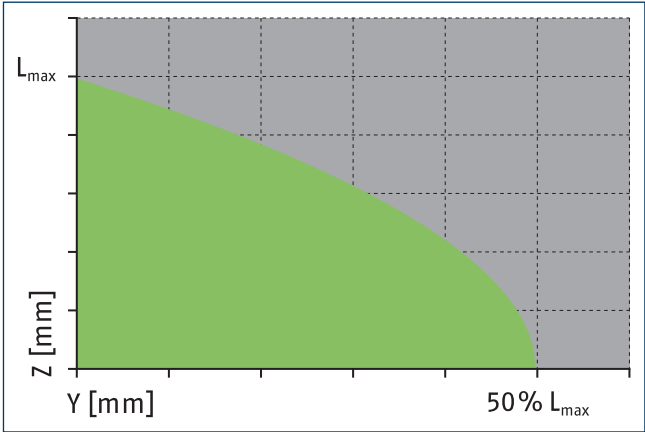
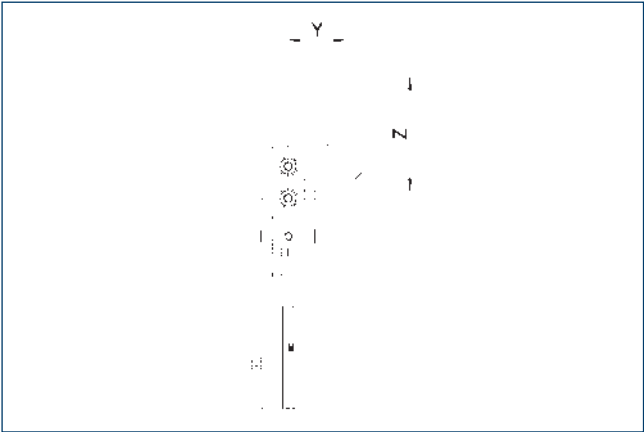
⑨ Sensor MMS 22..

Closing torque curve**



** The diagram is valid for all opening angle variants.

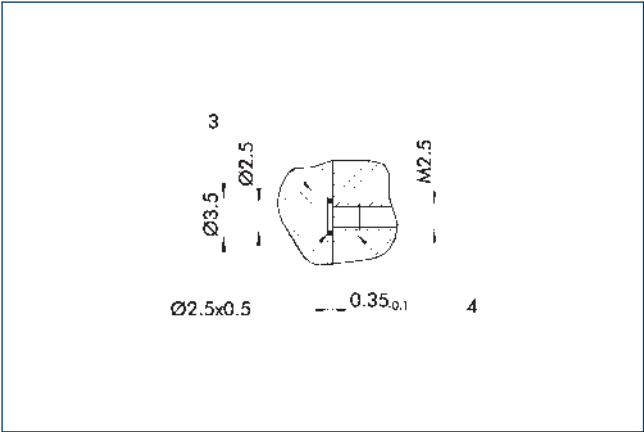
Maximum permitted finger projection



■ Permitted range ■ Inadmissible range

L_{max} is equivalent to the maximum permitted finger length, see the technical data table.

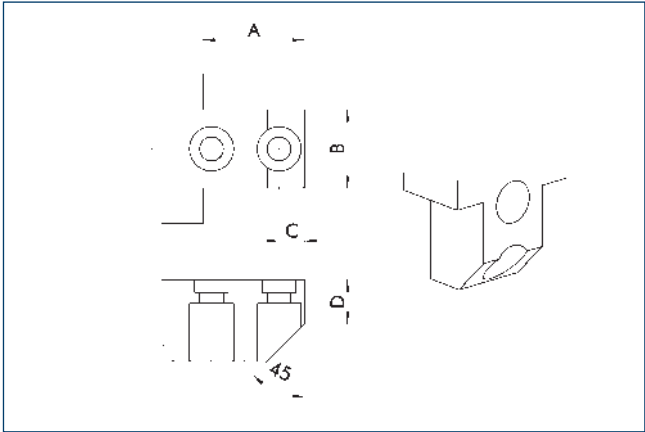
Hose-free direct connection M2.5



③ Adapter ④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

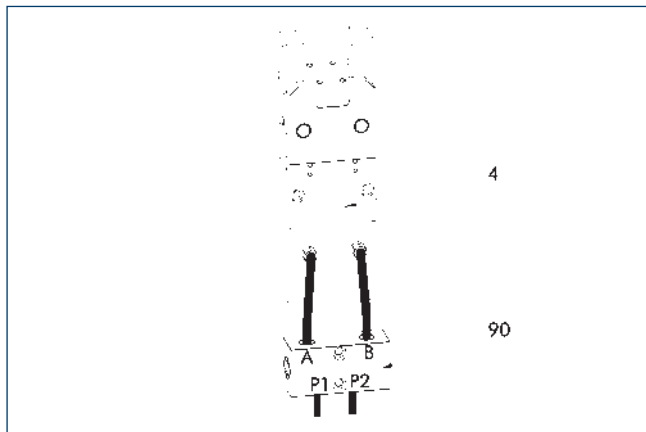
Finger design



The drawing shows a suggestion of how to design the gripper fingers.

A	B	C	D
[mm]	[mm]	[mm]	[mm]
10	11.5	3.7	6.5

SDV-P pressure maintenance valve



④ Grippers

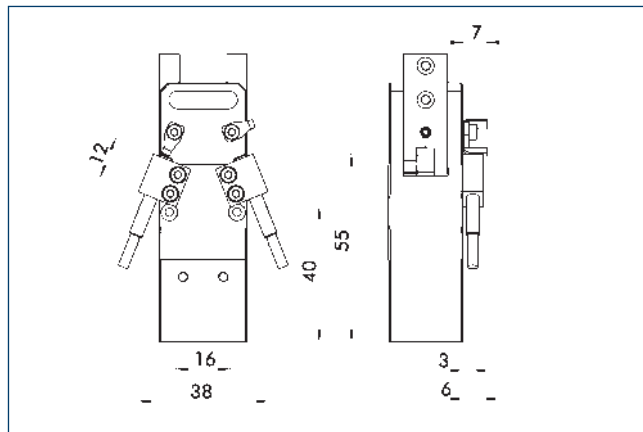
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter
		[mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Attachment kit for proximity switch IN 40

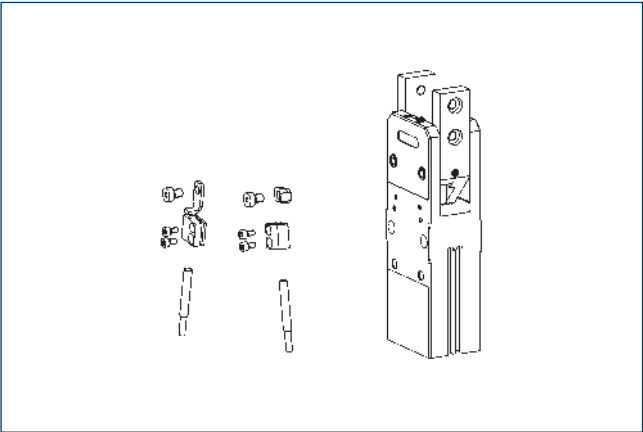


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID	
Attachment kit for proximity switch		
AS-PRG 26-IN40	0303621	

① This attachment kit needs to be ordered optionally as an accessory.

IN 40 inductive proximity switches

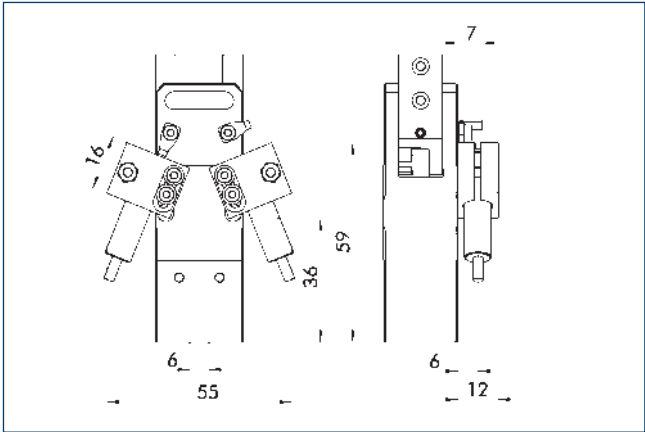


End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 26-IN40	0303621	
Inductive proximity switches		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	●
INK 40-S	0301555	
Inductive proximity switch with lateral cable outlet		
IN 40-S-M12-SA	0301577	
IN 40-S-M8-SA	0301473	●
INK 40-S-SA	0301565	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Attachment kit for proximity switch IN 80

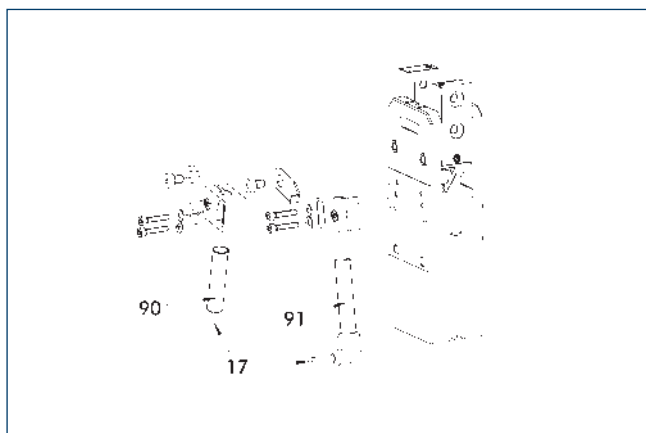


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID	
Attachment kit for proximity switch		
AS-PRG 26-IN80	0304132	

① This attachment kit needs to be ordered optionally as an accessory.

IN 80 inductive proximity switches



① Cable outlet

⑨ Sensor IN...-SA

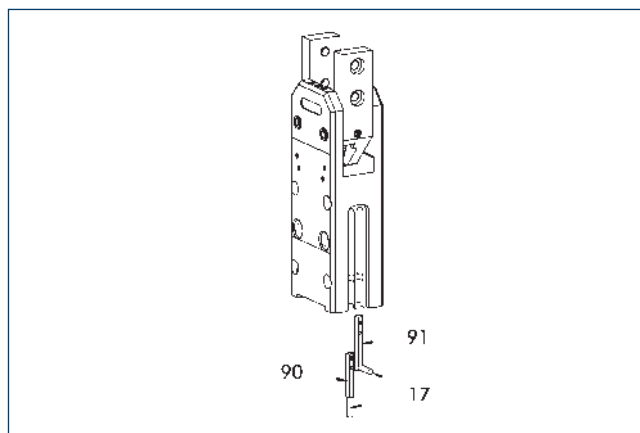
⑨ Sensor IN ...

End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 26-IN80	0304132	
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Electronic magnetic switch MMS



① Cable outlet

⑨ Sensor MMS 22...-SA

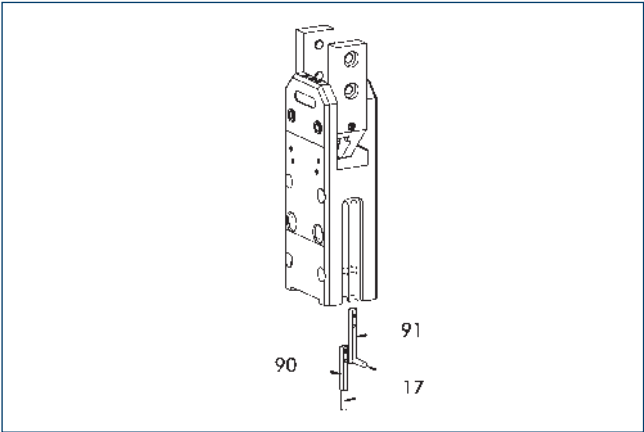
⑨ Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Reed Switches		
RMS 22-S-M8	0377720	●
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
clip for plug/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



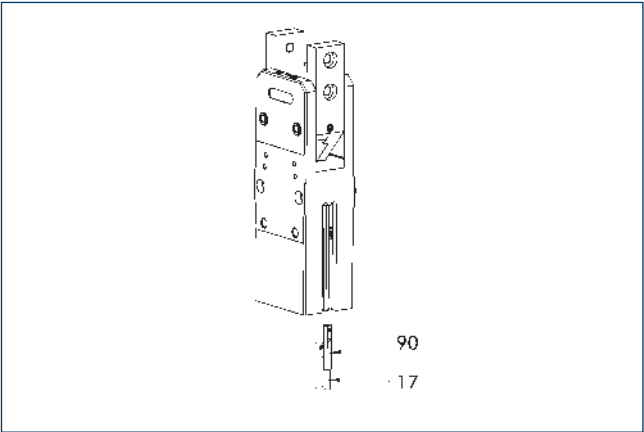
- 17
Cable outlet
- 91
Sensor MMS 22 ..-PI1-...-SA
- 90
Sensor MMS 22 PI1-...

Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	

- 1
Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI2



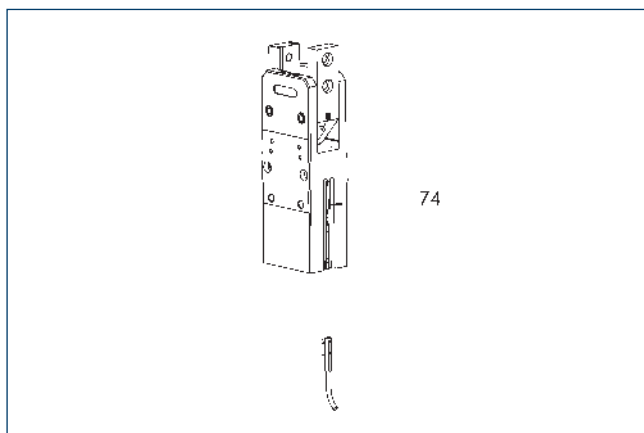
- 17
Cable outlet
- 90
MMS 22...-PI2-... sensor

Position monitoring with two programmable positions per sensor and electronics built into the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	

- 1
One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

MMS-P programmable magnetic switch



74 Limit stop for sensor

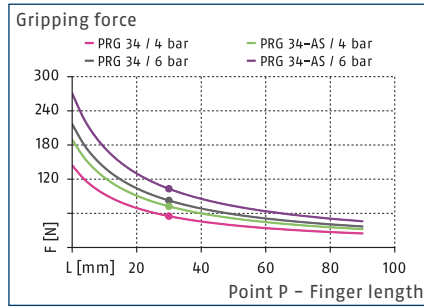
Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
clip for plug/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

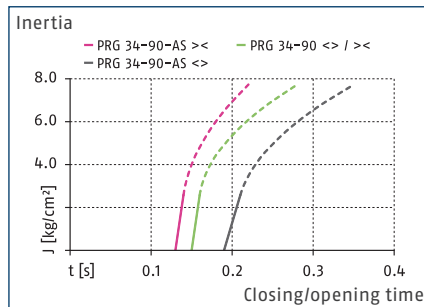
- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.



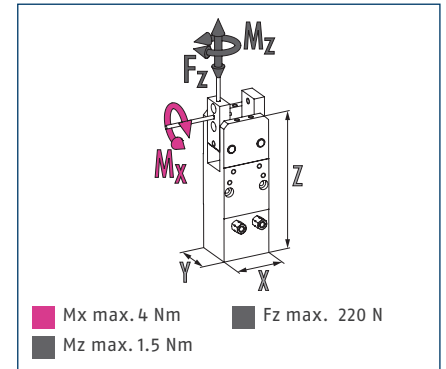
Gripping force O.D. gripping



Max. permissible inertia J*



Dimensions and maximum loads



① The indicated torques and forces are static values, apply for each base jaw, and may occur simultaneously.

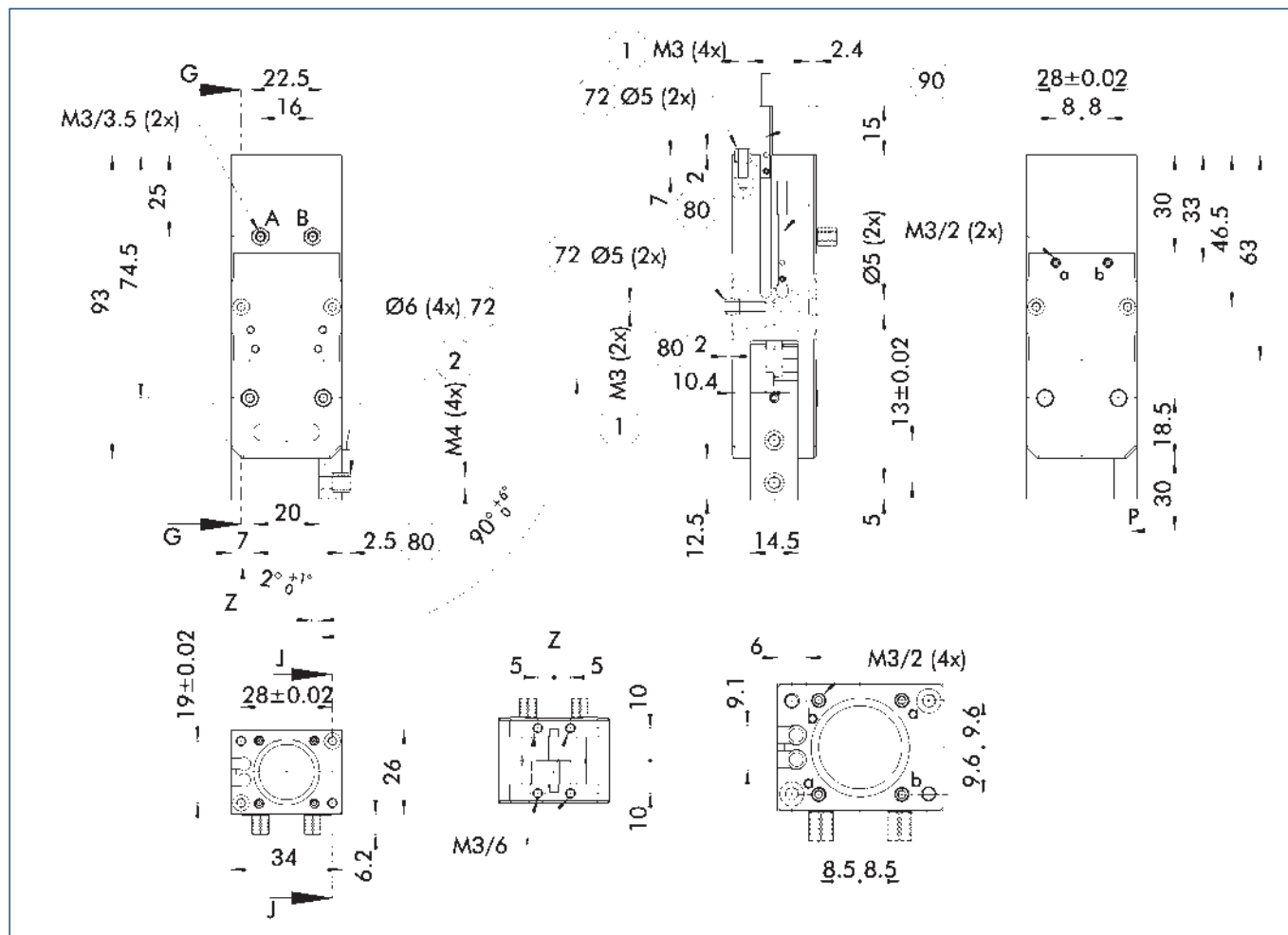
Technical data

Description		PRG 34-30	PRG 34-30-AS	PRG 34-60	PRG 34-60-AS	PRG 34-90	PRG 34-90-AS
ID		0303652	0303662	0303692	0303702	0303672	0303682
Opening angle per jaw	[°]	30	30	60	60	90	90
Closed angle per jaw	[°]	3	3	3	3	3	3
Closing moment	[Nm]	4	5	4	5	4	5
Closing moment generated by spring	[Nm]		1		1		1
Weight	[kg]	0.24	0.25	0.24	0.25	0.24	0.25
Recommended workpiece weight	[kg]	0.42	0.42	0.42	0.42	0.42	0.42
Fluid consumption double stroke	[cm³]	12	12	14.5	14.5	17.5	17.5
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	2/6/8	4/6/6.5	2/6/8	4/6/6.5
Closing/opening time	[s]	0.08/0.08	0.08/0.13	0.12/0.12	0.11/0.16	0.15/0.15	0.13/0.19
Closing time with spring only	[s]		0.07		0.14		0.21
Max. permissible finger length	[mm]	60	60	60	60	60	60
Max. permissible inertia per chuck jaw	[kgcm²]	2.58	2.58	2.58	2.58	2.58	2.58
IP protection class		20	20	20	20	20	20
Min./max. ambient temperature	[°C]	5/90	5/90	5/90	5/90	5/90	5/90
Repeat accuracy	[mm]	0.05	0.05	0.05	0.05	0.05	0.05
Dimensions X x Y x Z	[mm]	34 x 26 x 93	34 x 26 x 93	34 x 26 x 93	34 x 26 x 93	34 x 26 x 93	34 x 26 x 93
Options and their characteristics							
High-temperature version		39303652	39303662	39303692	39303702	39303672	39303682
Min./max. ambient temperature	[°C]	5/130	5/130	5/130	5/130	5/130	5/130

* The unit can be actuated without an external customized throttling at the given value of max. mass moment of inertia per jaw. In case of higher mass moments of inertia, an additional throttling is possible.

The curve applies for 90° versions. For other versions the curve must be parallelly off-set according to the opening and closing times.

Main view



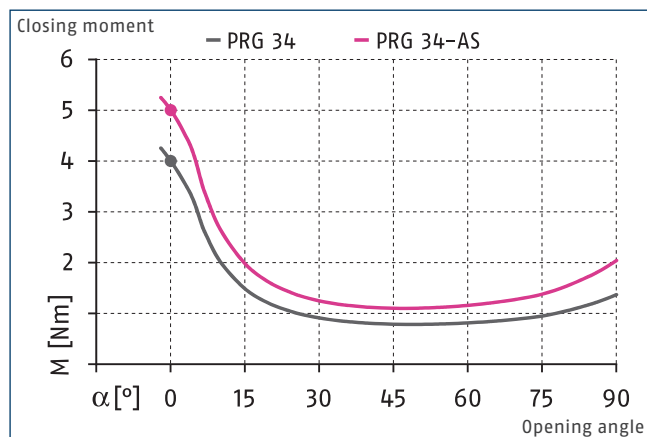
The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

- ① The SDV-P pressure maintenance valve can also be used for I.D. or O.D. gripping alternatively or in addition to the spring-loaded, mechanical gripping force maintenance device (see catalog section on accessories).

- A, a Main / direct connection, gripper opening
 B, b Main / direct connection, gripper closing
 ① Gripper connection

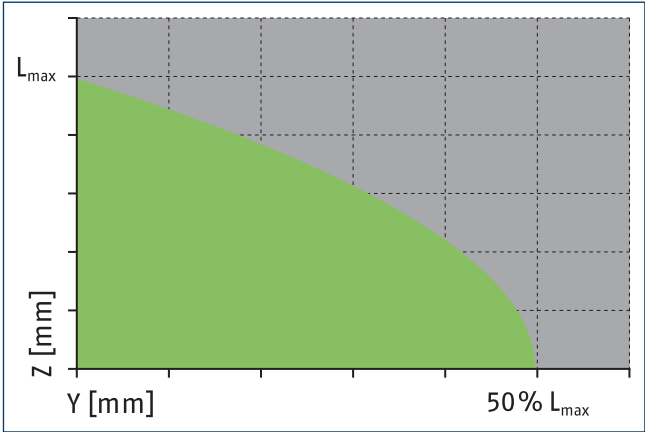
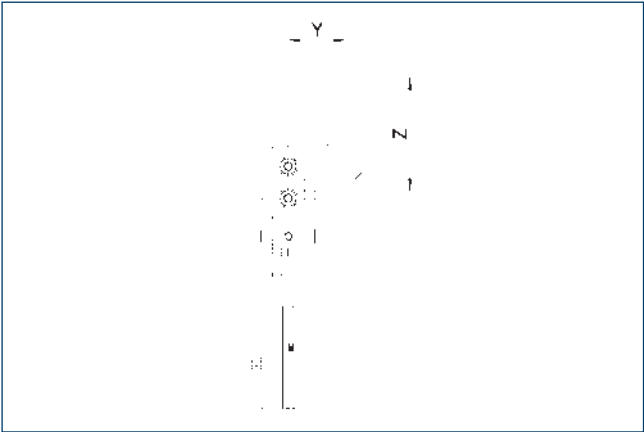
- ② Finger connection
 ⑦ Fit for centering sleeves
 ⑧ Depth of the centering sleeve hole in the counter part
 ⑨ Sensor MMS 22..

Closing torque curve**



** The diagram is valid for all opening angle variants.

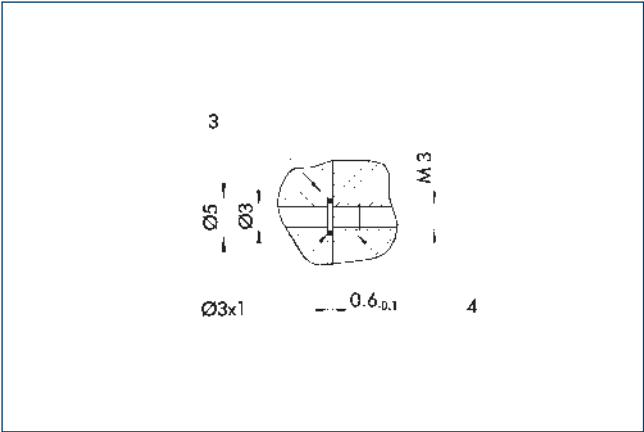
Maximum permitted finger projection



■ Permitted range ■ Inadmissible range

L_{max} is equivalent to the maximum permitted finger length, see the technical data table.

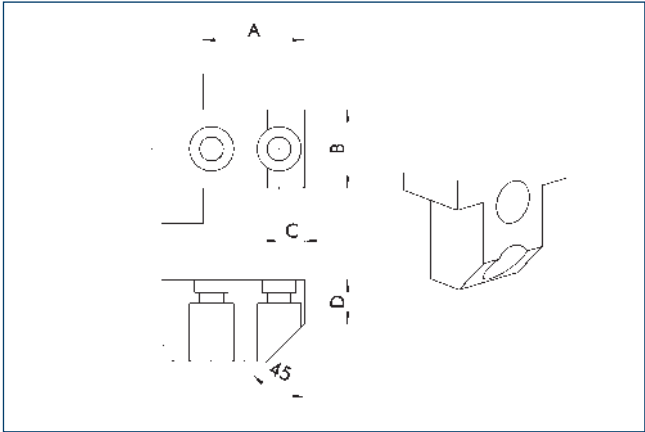
Hose-free direct connection M3



③ Adapter ④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

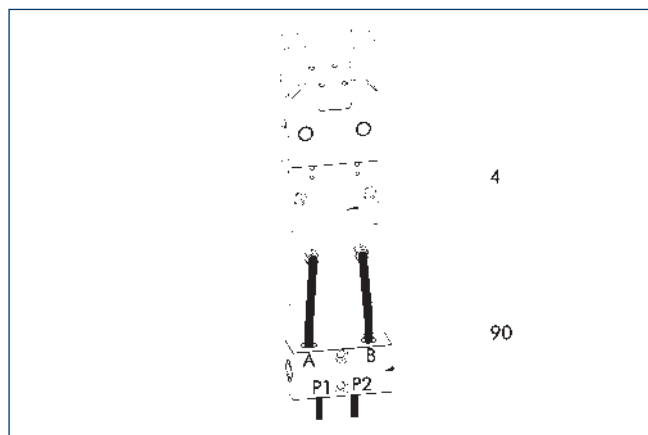
Finger design



The drawing shows a suggestion of how to design the gripper fingers.

A	B	C	D
[mm]	[mm]	[mm]	[mm]
11	14	5	9

SDV-P pressure maintenance valve



④ Grippers

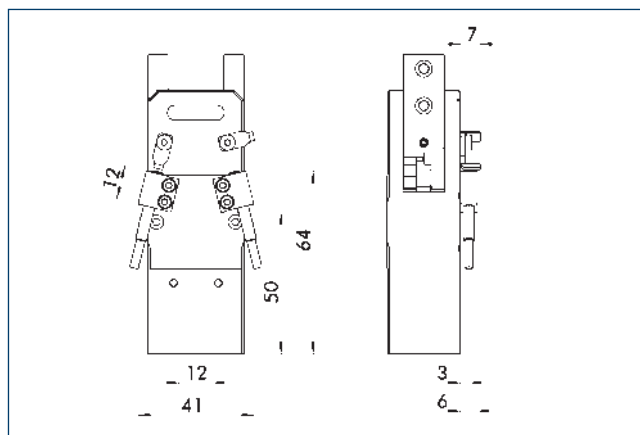
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter [mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Attachment kit for proximity switch IN 40

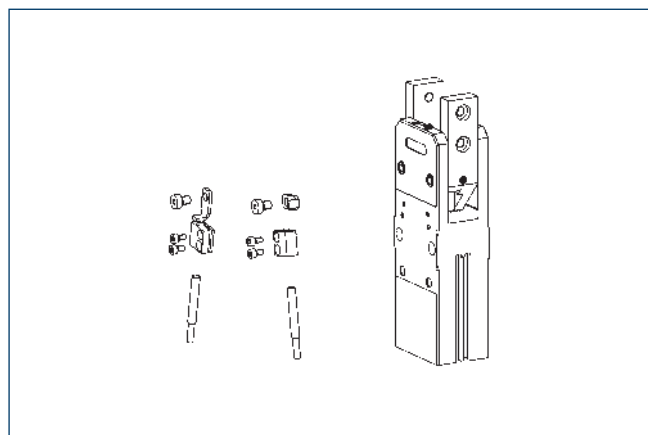


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID
Attachment kit for proximity switch	
AS-PRG 34-IN40	0303622

① This attachment kit needs to be ordered optionally as an accessory.

IN 40 inductive proximity switches

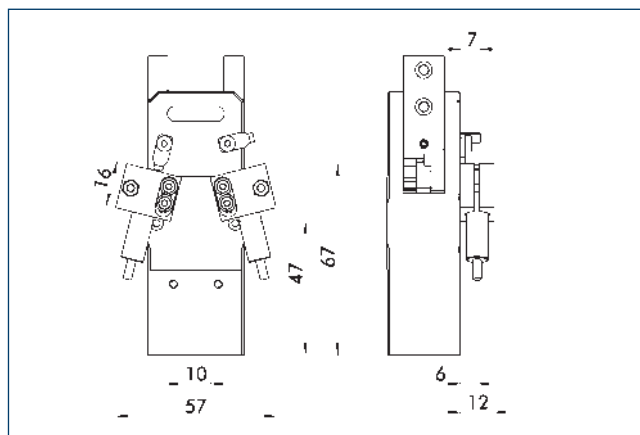


End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 34-IN40	0303622	
Inductive proximity switches		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	●
INK 40-S	0301555	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Attachment kit for proximity switch IN 80

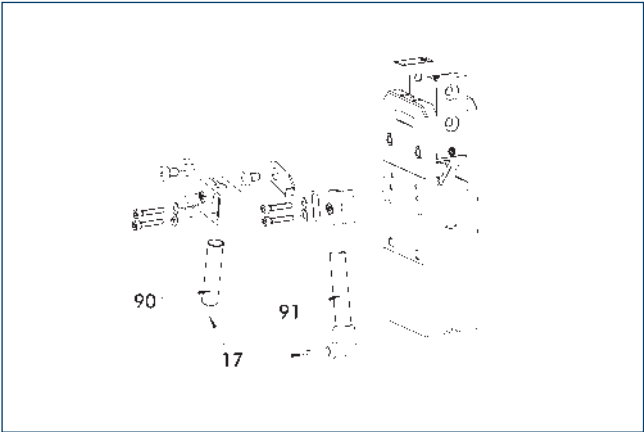


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID
Attachment kit for proximity switch	
AS-PRG 34-IN80	0304133

① This attachment kit needs to be ordered optionally as an accessory.

IN 80 inductive proximity switches



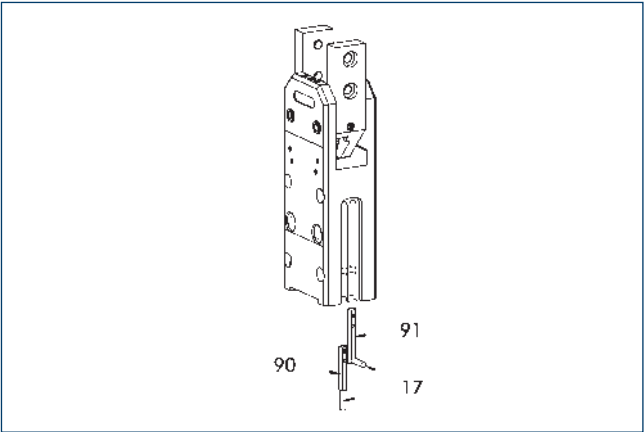
- 17 Cable outlet
- 91 Sensor IN...-SA
- 90 Sensor IN ...

End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 34-IN80	0304133	
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Electronic magnetic switch MMS



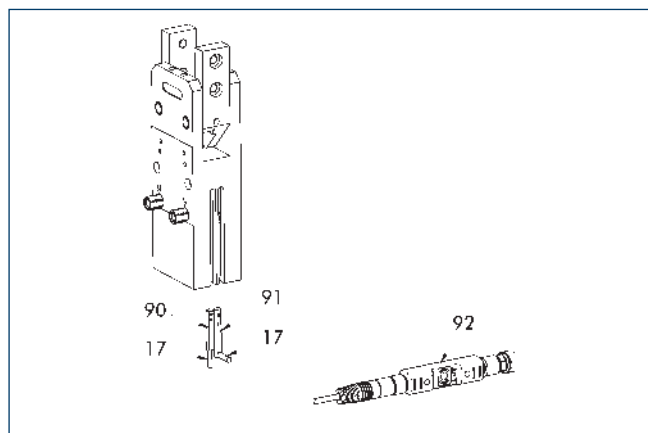
- 17 Cable outlet
- 91 Sensor MMS 22...-SA
- 90 Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Reed Switches		
RMS 22-S-M8	0377720	●
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
clip for plug/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



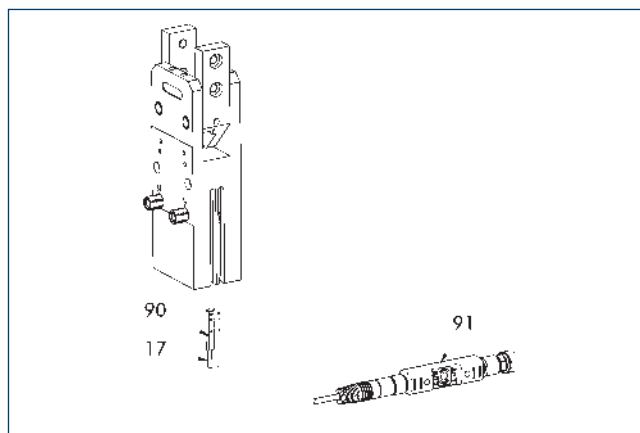
- ① Cable outlet
 ② Sensor MMS 22-PI1-...
 ③ Sensor MMS 22-PI1-...
 ④ Connector teaching tool ST

Position monitoring with one programmable switching point per sensor, directly mountable in the C-slot. The electronics are built into the sensor. The cable outlet can be located either axially or laterally (MMS 22...-SA). Programmed using the plug teaching tool ST (to be ordered separately).

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	
Plug teaching tool		
ST-MMS 22-PI1-PNP	0301025	

- ① Two sensors (closer/S) are required for each unit and extension cables are available as an option.

Programmable magnetic switch MMS 22-PI2



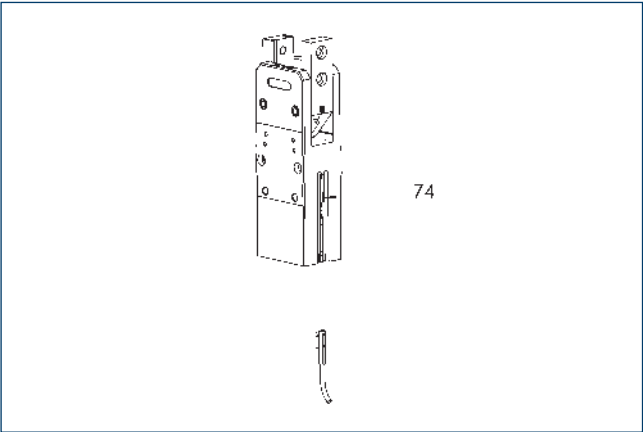
- ① Cable outlet
 ② MMS 22...-PI2-... sensor
 ③ Connector teaching tool ST

Position monitoring with two programmable switching points per sensor, mountable directly in the C-slot. The electronics are built into the sensor. Programmed using the plug teaching tool ST (to be ordered separately).

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	
Plug teaching tool		
ST-MMS 22-PI2-PNP	0301026	

- ① Per unit, at least one sensor (closer/S) and an optional cable extension are required. A maximum of one sensor per C-slot or sensor bracket can be mounted.

MMS-P programmable magnetic switch



74 Limit stop for sensor

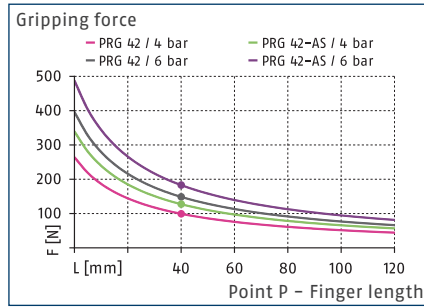
Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
clip for plug/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

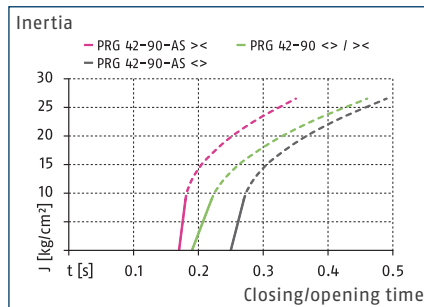
One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.



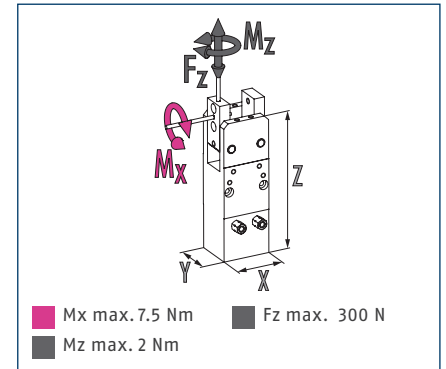
Gripping force O.D. gripping



Max. permissible inertia J*



Dimensions and maximum loads



① The indicated torques and forces are static values, apply for each base jaw, and may occur simultaneously.

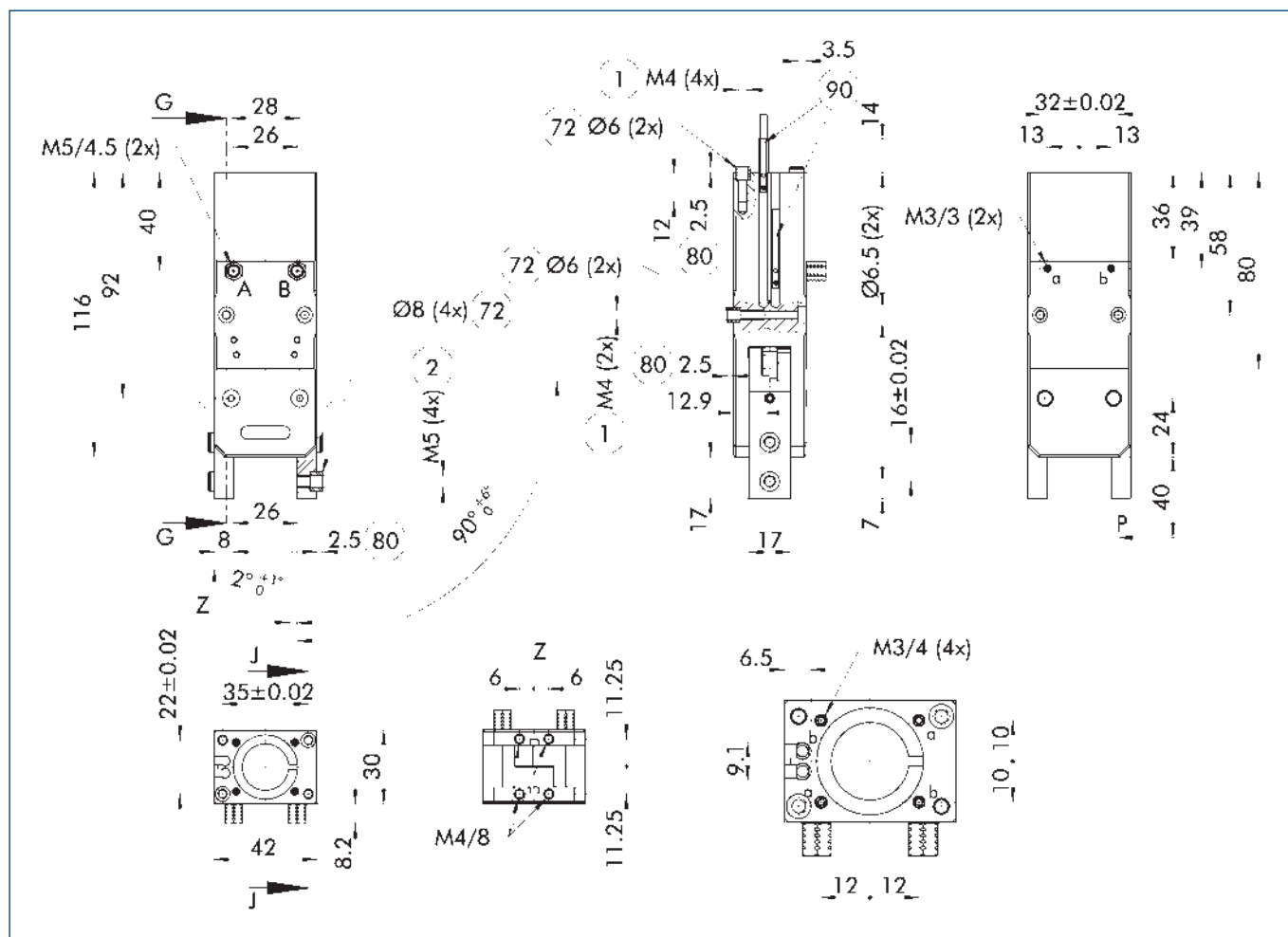
Technical data

Description		PRG 42-30	PRG 42-30-AS	PRG 42-60	PRG 42-60-AS	PRG 42-90	PRG 42-90-AS
ID		0303653	0303663	0303693	0303703	0303673	0303683
Opening angle per jaw	[°]	30	30	60	60	90	90
Closed angle per jaw	[°]	3	3	3	3	3	3
Closing moment	[Nm]	9.5	11.7	9.5	11.7	9.5	11.7
Closing moment generated by spring	[Nm]		2.2		2.2		2.2
Weight	[kg]	0.41	0.43	0.41	0.43	0.41	0.43
Recommended workpiece weight	[kg]	0.76	0.76	0.76	0.76	0.76	0.76
Fluid consumption double stroke	[cm³]	29	29	34	34	39	39
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	2/6/8	4/6/6.5	2/6/8	4/6/6.5
Closing/opening time	[s]	0.1/0.1	0.1/0.15	0.13/0.13	0.11/0.17	0.19/0.19	0.17/0.25
Closing time with spring only	[s]		0.10		0.21		0.32
Max. permissible finger length	[mm]	80	80	80	80	80	80
Max. permissible inertia per chuck jaw	[kgcm²]	8.85	8.85	8.85	8.85	8.85	8.85
IP protection class		20	20	20	20	20	20
Min./max. ambient temperature	[°C]	5/90	5/90	5/90	5/90	5/90	5/90
Repeat accuracy	[mm]	0.05	0.05	0.05	0.05	0.05	0.05
Dimensions X x Y x Z	[mm]	42 x 30 x 116	42 x 30 x 116	42 x 30 x 116	42 x 30 x 116	42 x 30 x 116	42 x 30 x 116
Options and their characteristics							
High-temperature version		39303653	39303663	39303693	39303703	39303673	39303683
Min./max. ambient temperature	[°C]	5/130	5/130	5/130	5/130	5/130	5/130

* The unit can be actuated without an external customized throttling at the given value of max. mass moment of inertia per jaw. In case of higher mass moments of inertia, an additional throttling is possible.

The curve applies for 90° versions. For other versions the curve must be parallelly off-set according to the opening and closing times.

Main view



The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

① The SDV-P pressure maintenance valve can also be used for I.D. or O.D. gripping alternatively or in addition to the spring-loaded, mechanical gripping force maintenance device (see catalog section on accessories).

A, a Main / direct connection, gripper opening

B, b Main / direct connection, gripper closing

① Gripper connection

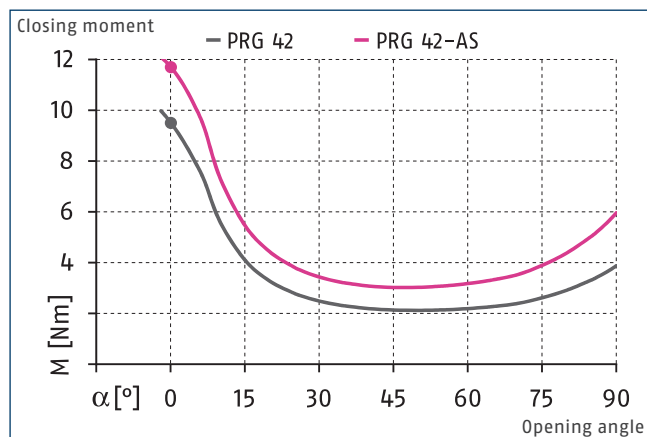
② Finger connection

⑦ Fit for centering sleeves

⑧ Depth of the centering sleeve hole in the counter part

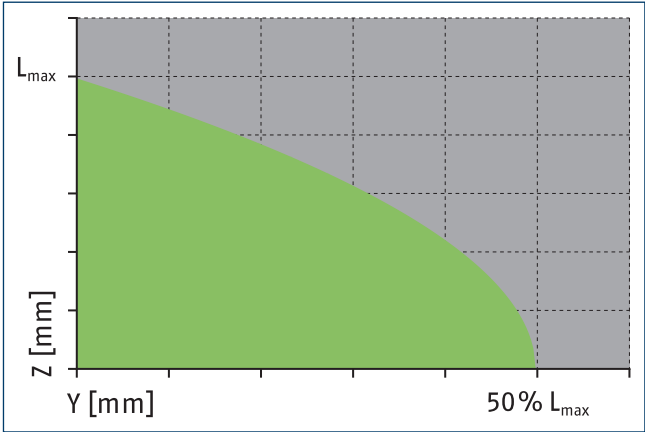
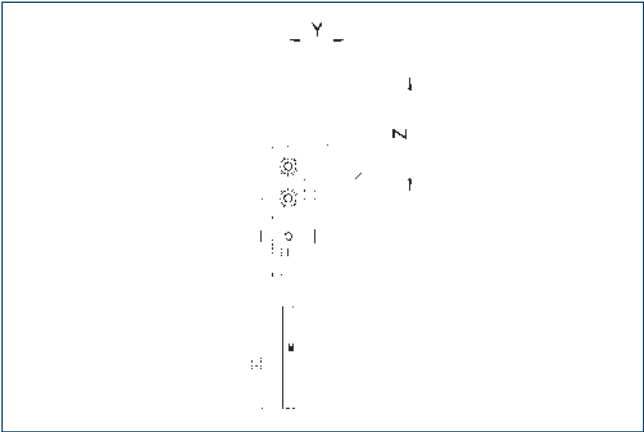
⑨ Sensor MMS 22..

Closing torque curve**



** The diagram is valid for all opening angle variants.

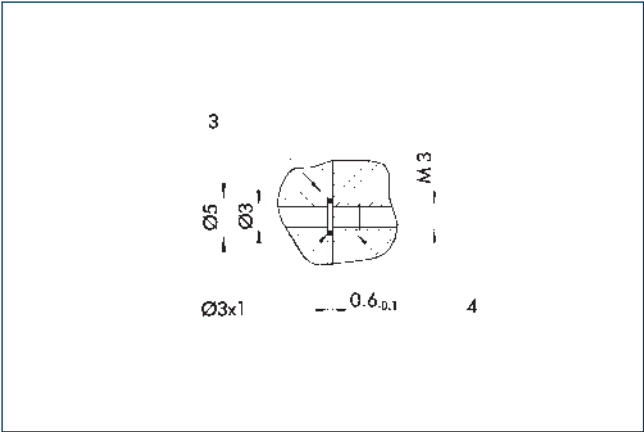
Maximum permitted finger projection



■ Permitted range ■ Inadmissible range

Lmax is equivalent to the maximum permitted finger length, see the technical data table.

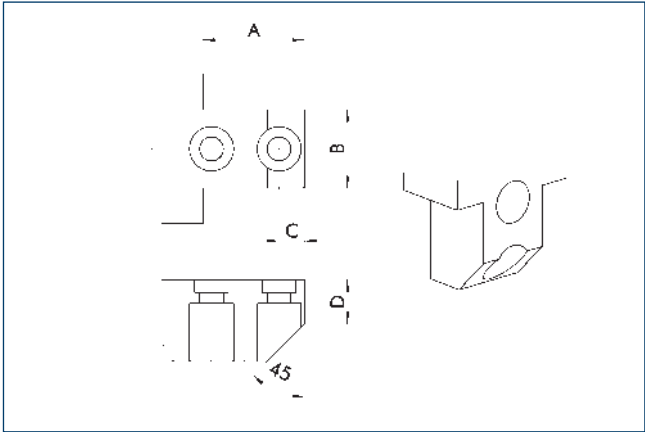
Hose-free direct connection M3



③ Adapter ④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

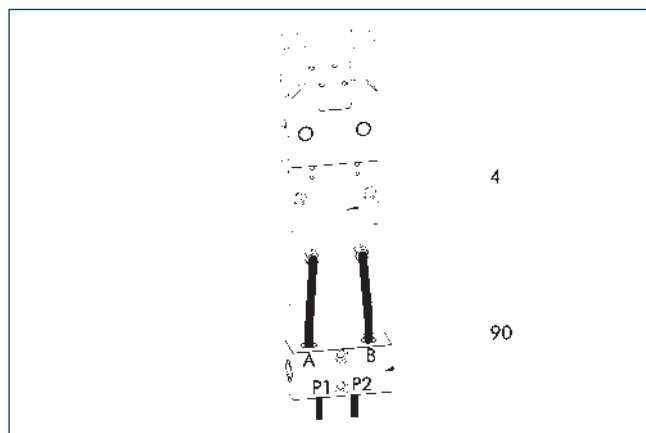
Finger design



The drawing shows a suggestion of how to design the gripper fingers.

A	B	C	D
[mm]	[mm]	[mm]	[mm]
14	16.5	6.5	12

SDV-P pressure maintenance valve



④ Grippers

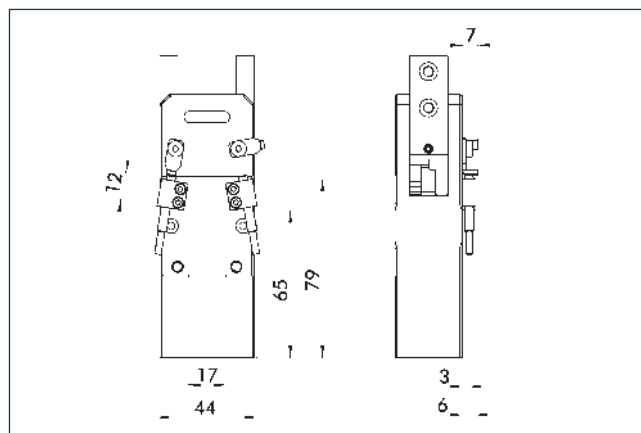
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter [mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Attachment kit for proximity switch IN 40

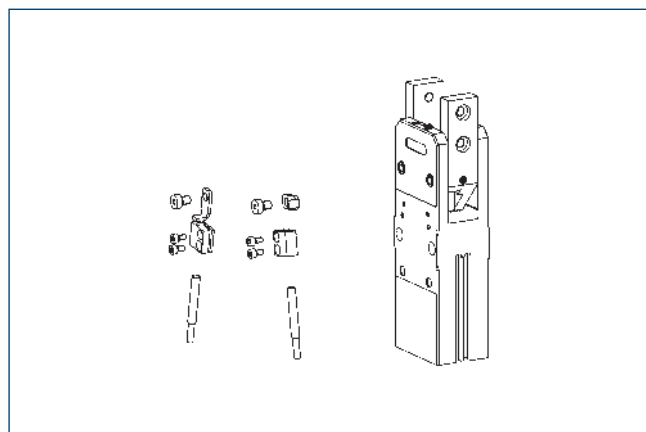


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID	
Attachment kit for proximity switch		
AS-PRG 42-IN40	0303623	

① This attachment kit needs to be ordered optionally as an accessory.

IN 40 inductive proximity switches

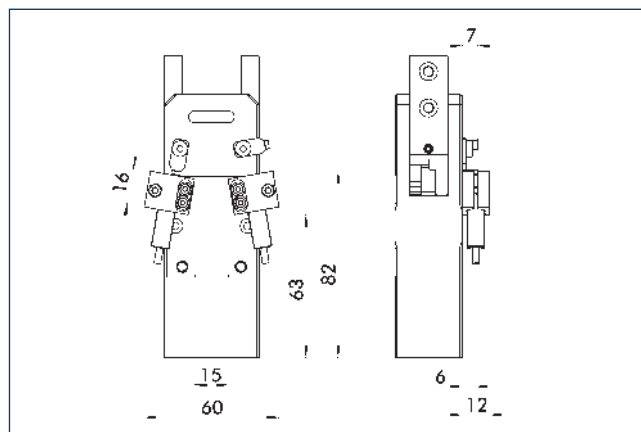


End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 42-IN40	0303623	
Inductive proximity switches		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	●
INK 40-S	0301555	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Attachment kit for proximity switch IN 80

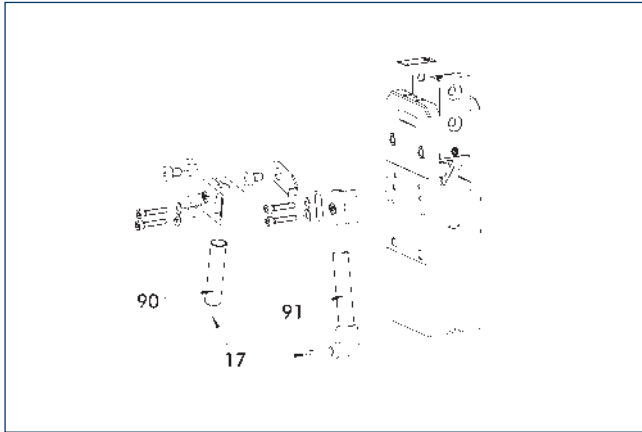


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID	
Attachment kit for proximity switch		
AS-PRG 42-IN80	0304134	

① This attachment kit needs to be ordered optionally as an accessory.

IN 80 inductive proximity switches



17 Cable outlet

91 Sensor IN...-SA

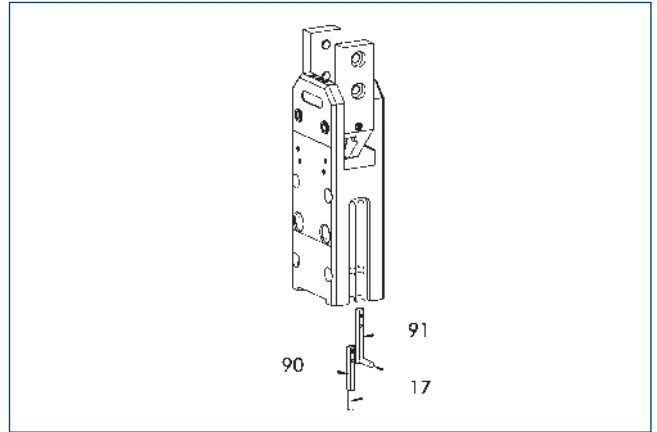
90 Sensor IN ...

End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 42-IN80	0304134	
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Electronic magnetic switch MMS



17 Cable outlet

91 Sensor MMS 22...-SA

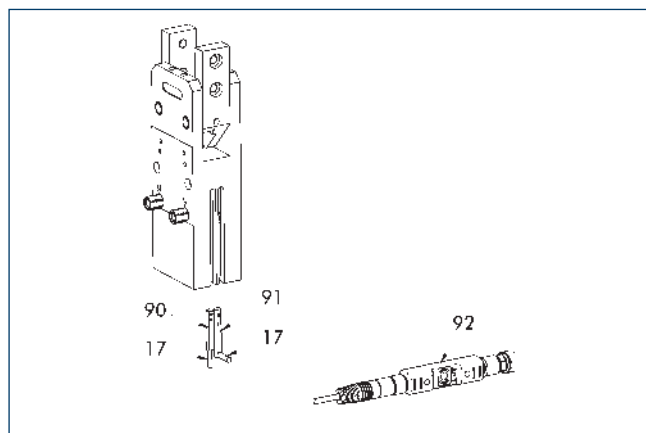
90 Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Reed Switches		
RMS 22-S-M8	0377720	●
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
clip for plug/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



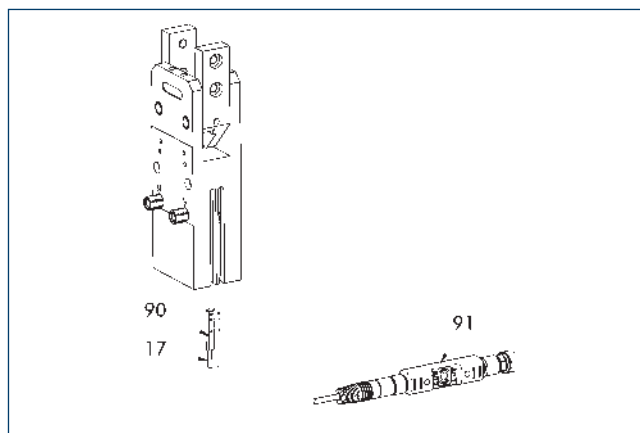
- ① Cable outlet
 ② Sensor MMS 22-PI1-...
 ③ Sensor MMS 22-PI1-...
 ④ Connector teaching tool ST

Position monitoring with one programmable switching point per sensor, directly mountable in the C-slot. The electronics are built into the sensor. The cable outlet can be located either axially or laterally (MMS 22...-SA). Programmed using the plug teaching tool ST (to be ordered separately).

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	
Plug teaching tool		
ST-MMS 22-PI1-PNP	0301025	

- ① Two sensors (closer/S) are required for each unit and extension cables are available as an option.

Programmable magnetic switch MMS 22-PI2



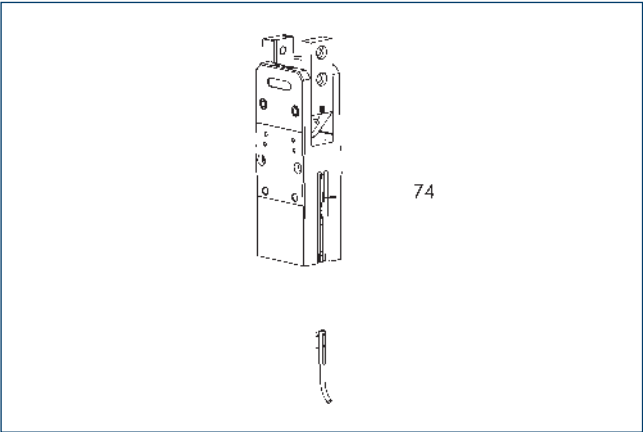
- ① Cable outlet
 ② MMS 22...-PI2-... sensor
 ③ Connector teaching tool ST

Position monitoring with two programmable switching points per sensor, mountable directly in the C-slot. The electronics are built into the sensor. Programmed using the plug teaching tool ST (to be ordered separately).

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	
Plug teaching tool		
ST-MMS 22-PI2-PNP	0301026	

- ① Per unit, at least one sensor (closer/S) and an optional cable extension are required. A maximum of one sensor per C-slot or sensor bracket can be mounted.

MMS-P programmable magnetic switch



74 Limit stop for sensor

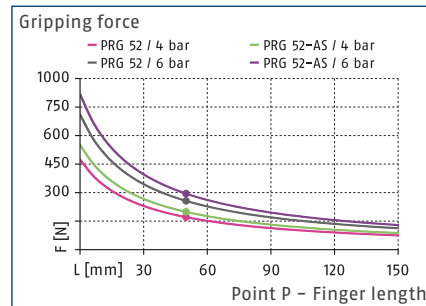
Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
clip for plug/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

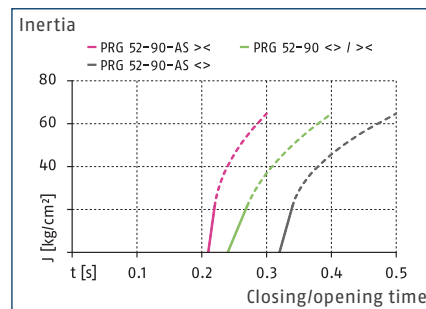
One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.



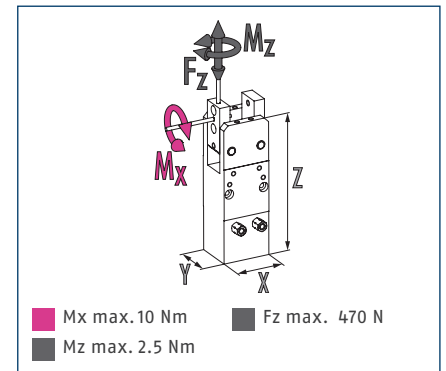
Gripping force O.D. gripping



Max. permissible inertia J*



Dimensions and maximum loads



① The indicated torques and forces are static values, apply for each base jaw, and may occur simultaneously.

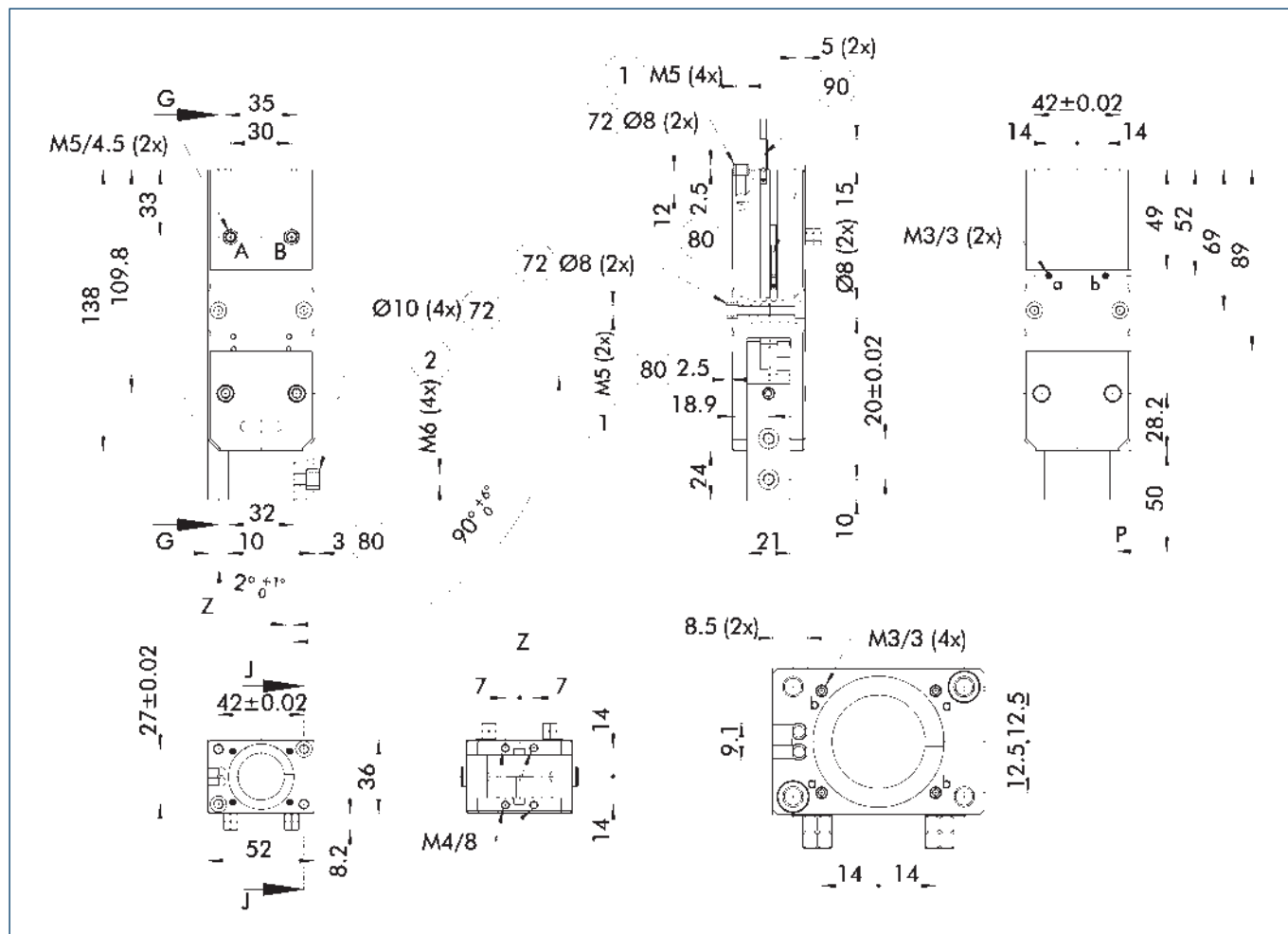
Technical data

Description		PRG 52-30	PRG 52-30-AS	PRG 52-60	PRG 52-60-AS	PRG 52-90	PRG 52-90-AS
ID		0303654	0303664	0303694	0303704	0303674	0303684
Opening angle per jaw	[°]	30	30	60	60	90	90
Closed angle per jaw	[°]	3	3	3	3	3	3
Closing moment	[Nm]	20	23	20	23	20	23
Closing moment generated by spring	[Nm]		3		3		3
Weight	[kg]	0.77	0.8	0.76	0.8	0.75	0.79
Recommended workpiece weight	[kg]	1.3	1.3	1.3	1.3	1.3	1.3
Fluid consumption double stroke	[cm³]	52	52	61	61	72	72
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	2/6/8	4/6/6.5	2/6/8	4/6/6.5
Closing/opening time	[s]	0.11/0.11	0.12/0.18	0.19/0.19	0.19/0.25	0.24/0.24	0.21/0.32
Closing time with spring only	[s]		0.13		0.25		0.37
Max. permissible finger length	[mm]	100	100	100	100	100	100
Max. permissible inertia per chuck jaw	[kgcm²]	21.55	21.55	21.55	21.55	21.55	21.55
IP protection class		20	20	20	20	20	20
Min./max. ambient temperature	[°C]	5/90	5/90	5/90	5/90	5/90	5/90
Repeat accuracy	[mm]	0.05	0.05	0.05	0.05	0.05	0.05
Dimensions X x Y x Z	[mm]	52 x 36 x 138	52 x 36 x 138	52 x 36 x 138	52 x 36 x 138	52 x 36 x 138	52 x 36 x 138
Options and their characteristics							
High-temperature version		39303654	39303664	39303694	39303704	39303674	39303684
Min./max. ambient temperature	[°C]	5/130	5/130	5/130	5/130	5/130	5/130

* The unit can be actuated without an external customized throttling at the given value of max. mass moment of inertia per jaw. In case of higher mass moments of inertia, an additional throttling is possible.

The curve applies for 90° versions. For other versions the curve must be parallelly off-set according to the opening and closing times.

Main view

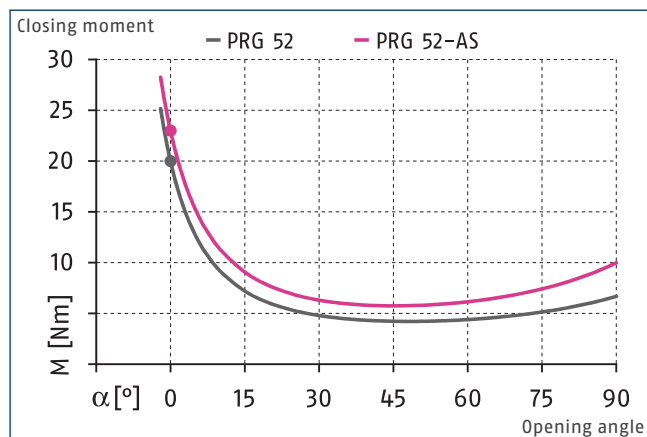


The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

- ① The SDV-P pressure maintenance valve can also be used for I.D. or O.D. gripping alternatively or in addition to the spring-loaded, mechanical gripping force maintenance device (see catalog section on accessories).

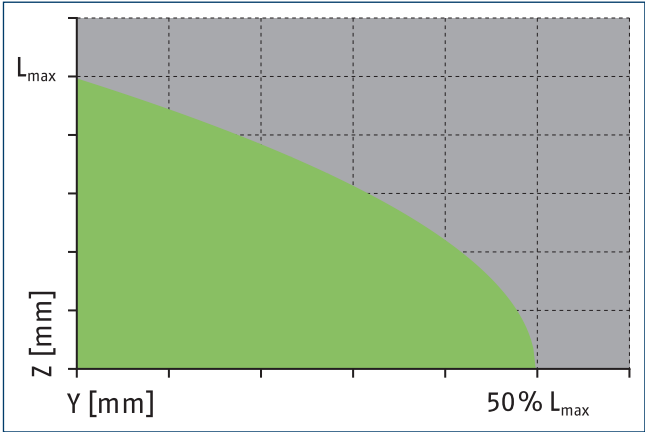
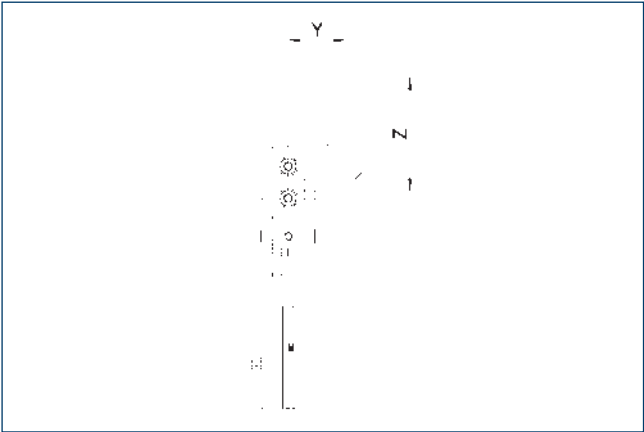
- | | |
|---|--|
| A, a Main / direct connection,
gripper opening | ② Finger connection |
| B, b Main / direct connection,
gripper closing | ⑦② Fit for centering sleeves |
| ① Gripper connection | ⑧① Depth of the centering sleeve
hole in the counter part |
| | ⑨① Sensor MMS 22.. |

Closing torque curve**



**** The diagramm is valid for all opening angle variants.**

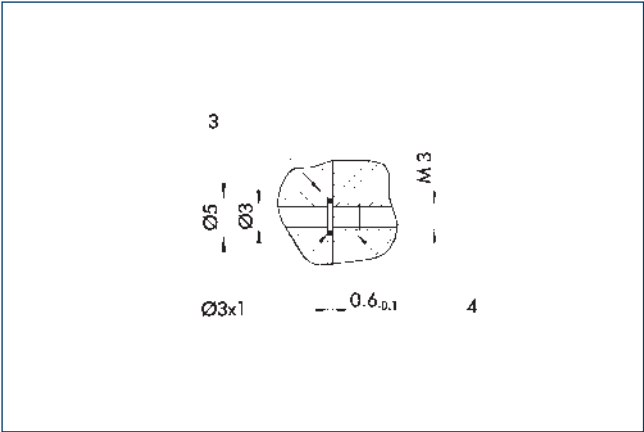
Maximum permitted finger projection



Permitted range
 Inadmissible range

L_{max} is equivalent to the maximum permitted finger length, see the technical data table.

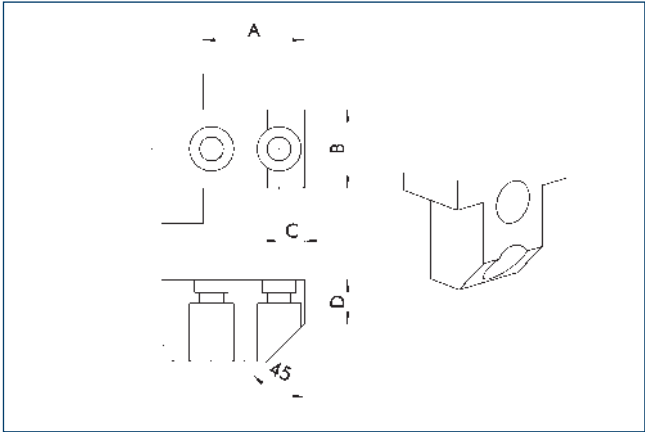
Hose-free direct connection M3



③ Adapter
 ④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

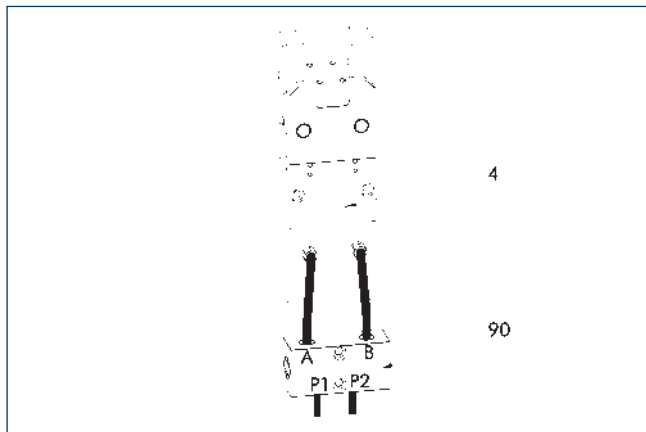
Finger design



The drawing shows a suggestion of how to design the gripper fingers.

A	B	C	D
[mm]	[mm]	[mm]	[mm]
16	20.5	8	14

SDV-P pressure maintenance valve



④ Grippers

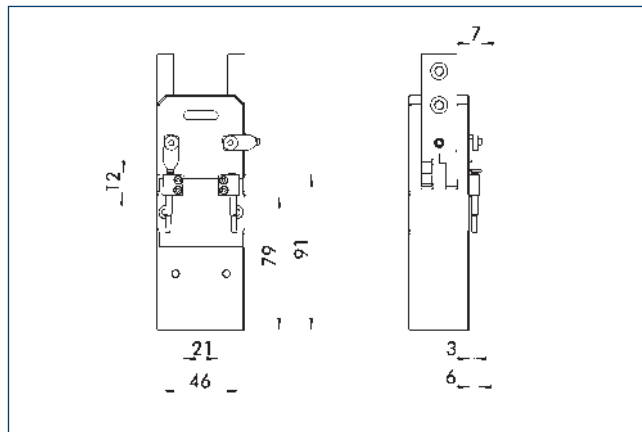
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter [mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Attachment kit for proximity switch IN 40

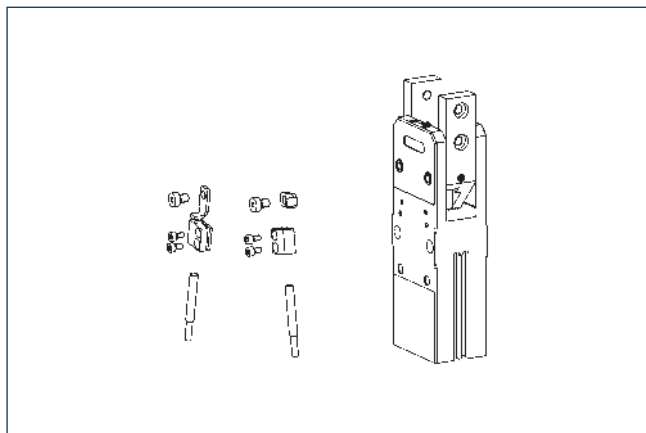


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID
Attachment kit for proximity switch	
AS-PRG 52-IN40	0303624

① This attachment kit needs to be ordered optionally as an accessory.

IN 40 inductive proximity switches

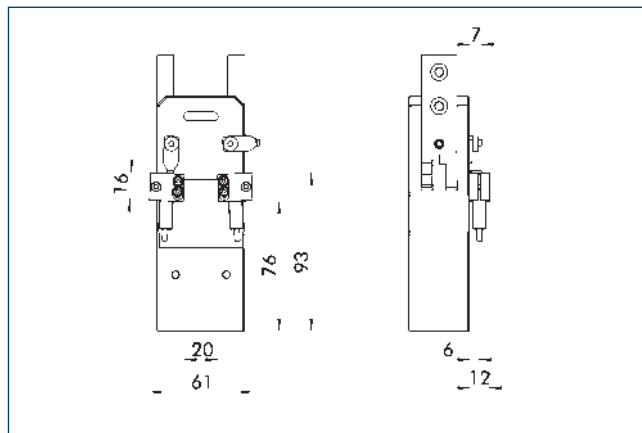


End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 52-IN40	0303624	
Inductive proximity switches		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	●
INK 40-S	0301555	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Attachment kit for proximity switch IN 80

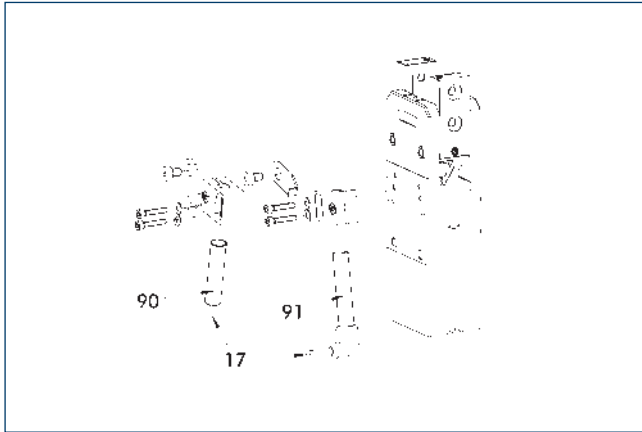


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID
Attachment kit for proximity switch	
AS-PRG 52-IN80	0304135

① This attachment kit needs to be ordered optionally as an accessory.

IN 80 inductive proximity switches



17 Cable outlet

91 Sensor IN...-SA

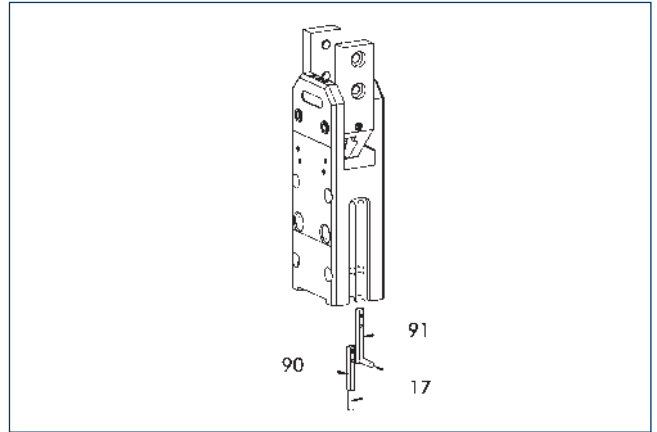
90 Sensor IN ...

End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 52-IN80	0304135	
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Electronic magnetic switch MMS



17 Cable outlet

91 Sensor MMS 22...-SA

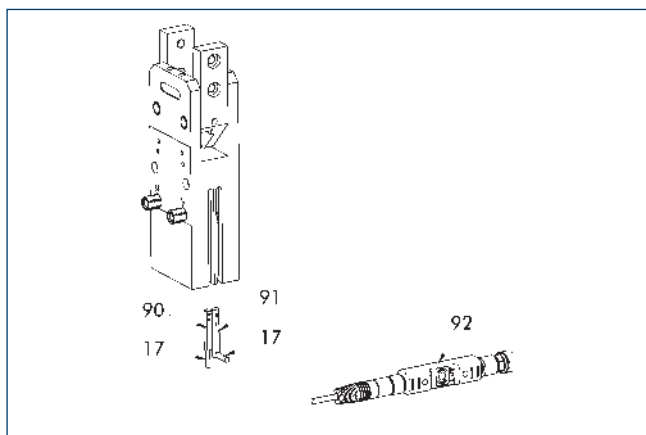
90 Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Reed Switches		
RMS 22-S-M8	0377720	●
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
clip for plug/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



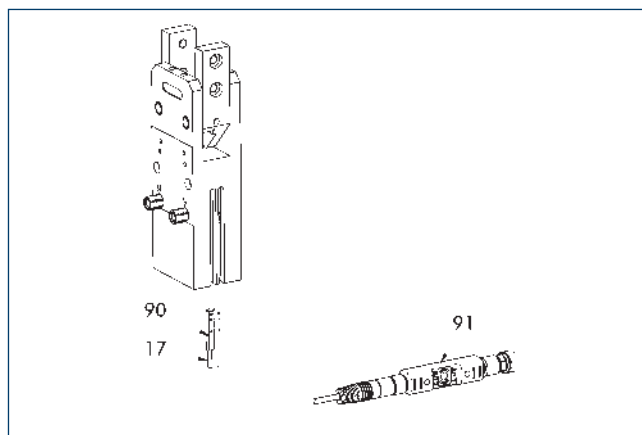
- ① Cable outlet
 ② Sensor MMS 22-PI1-...
 ③ Sensor MMS 22-PI1-...
 ④ Connector teaching tool ST

Position monitoring with one programmable switching point per sensor, directly mountable in the C-slot. The electronics are built into the sensor. The cable outlet can be located either axially or laterally (MMS 22...-SA). Programmed using the plug teaching tool ST (to be ordered separately).

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	
Plug teaching tool		
ST-MMS 22-PI1-PNP	0301025	

- ① Two sensors (closer/S) are required for each unit and extension cables are available as an option.

Programmable magnetic switch MMS 22-PI2



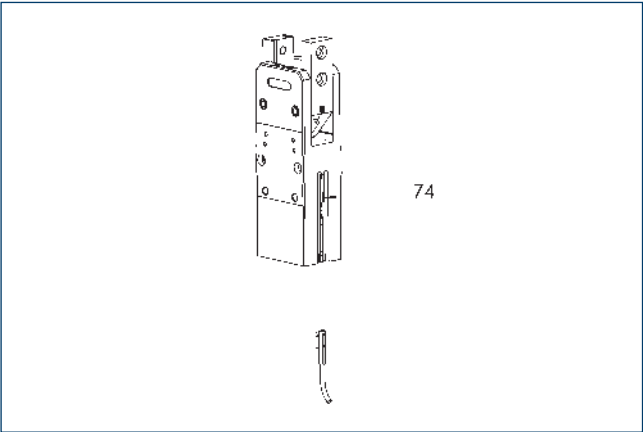
- ① Cable outlet
 ② MMS 22...-PI2-... sensor
 ③ Connector teaching tool ST

Position monitoring with two programmable switching points per sensor, mountable directly in the C-slot. The electronics are built into the sensor. Programmed using the plug teaching tool ST (to be ordered separately).

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	
Plug teaching tool		
ST-MMS 22-PI2-PNP	0301026	

- ① Per unit, at least one sensor (closer/S) and an optional cable extension are required. A maximum of one sensor per C-slot or sensor bracket can be mounted.

MMS-P programmable magnetic switch



74 Limit stop for sensor

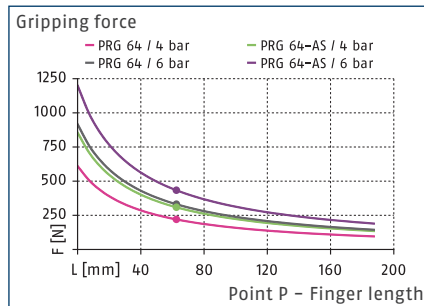
Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
clip for plug/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

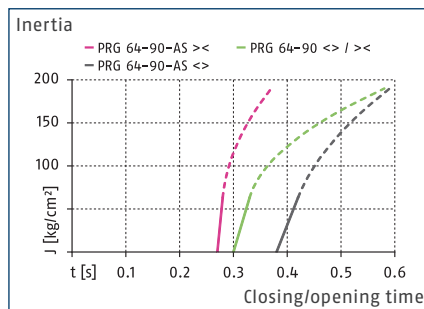
One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.



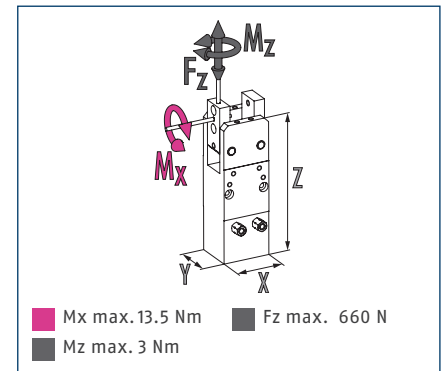
Gripping force O.D. gripping



Max. permissible inertia J*



Dimensions and maximum loads



① The indicated torques and forces are static values, apply for each base jaw, and may occur simultaneously.

Technical data

Description		PRG 64-30	PRG 64-30-AS	PRG 64-60	PRG 64-60-AS	PRG 64-90	PRG 64-90-AS
ID		0303655	0303665	0303695	0303705	0303675	0303685
Opening angle per jaw	[°]	30	30	60	60	90	90
Closed angle per jaw	[°]	3	3	3	3	3	3
Closing moment	[Nm]	32.5	42.5	32.5	42.5	32.5	42.5
Closing moment generated by spring	[Nm]		10		10		10
Weight	[kg]	1.35	1.42	1.34	1.41	1.33	1.4
Recommended workpiece weight	[kg]	1.69	1.69	1.69	1.69	1.69	1.69
Fluid consumption double stroke	[cm³]	88	88	102	102	120	120
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	2/6/8	4/6/6.5	2/6/8	4/6/6.5
Closing/opening time	[s]	0.22/0.22	0.21/0.29	0.3/0.3	0.27/0.38	0.38/0.38	0.37/0.47
Closing time with spring only	[s]		0.14		0.28		0.42
Max. permissible finger length	[mm]	125	125	125	125	125	125
Max. permissible inertia per chuck jaw	[kgcm²]	63.37	63.37	63.37	63.37	63.37	63.37
IP protection class		20	20	20	20	20	20
Min./max. ambient temperature	[°C]	5/90	5/90	5/90	5/90	5/90	5/90
Repeat accuracy	[mm]	0.05	0.05	0.05	0.05	0.05	0.05
Dimensions X x Y x Z	[mm]	64 x 42 x 170	64 x 42 x 170	64 x 42 x 170	64 x 42 x 170	64 x 42 x 170	64 x 42 x 170
Options and their characteristics							
High-temperature version		39303655	39303665	39303695	39303705	39303675	39303685
Min./max. ambient temperature	[°C]	5/130	5/130	5/130	5/130	5/130	5/130

* The unit can be actuated without an external customized throttling at the given value of max. mass moment of inertia per jaw. In case of higher mass moments of inertia, an additional throttling is possible.

The curve applies for 90° versions. For other versions the curve must be parallelly off-set according to the opening and closing times.

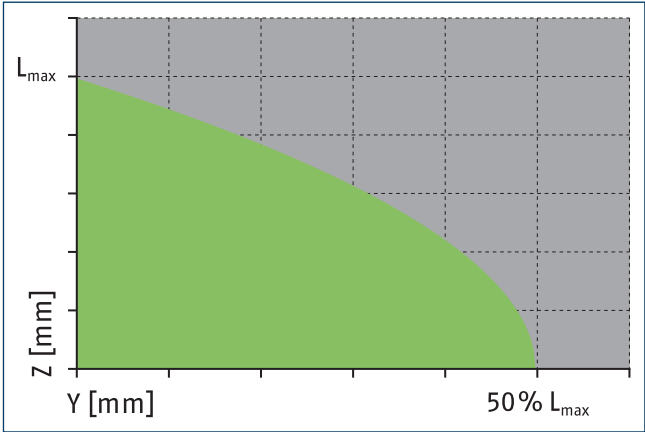
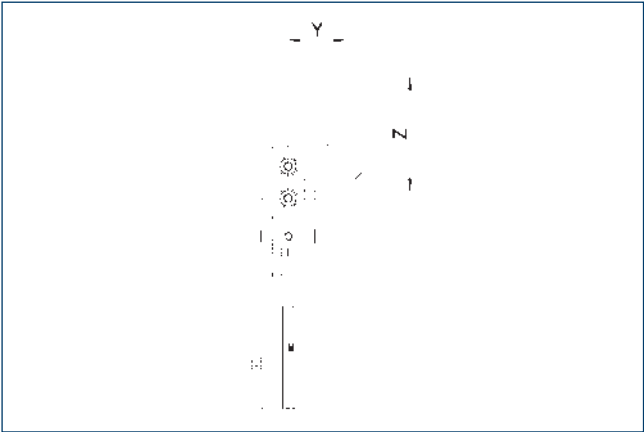
90 Sensor MMS 22..

The graph shows the closing moment M in Nm on the y-axis (ranging from 0 to 60) against the opening angle α in degrees on the x-axis (ranging from 0 to 90). Two curves are plotted: a black line for PRG 64 and a magenta line for PRG 64-AS. Both curves show a sharp decrease in moment as the angle increases from 0 to 30 degrees, then level off. The PRG 64-AS curve is consistently higher than the PRG 64 curve for angles greater than 0.

Opening angle α [°]	PRG 64 M [Nm]	PRG 64-AS M [Nm]
0	32	42
15	15	18
30	10	12
45	8	10
60	8	10
75	9	12
90	10	15

39

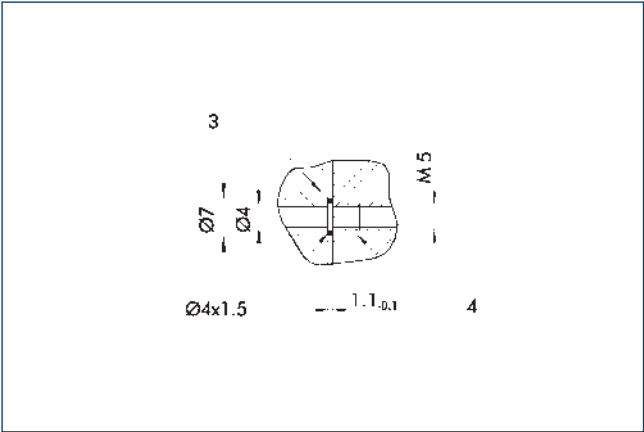
Maximum permitted finger projection



■ Permitted range ■ Inadmissible range

L_{max} is equivalent to the maximum permitted finger length, see the technical data table.

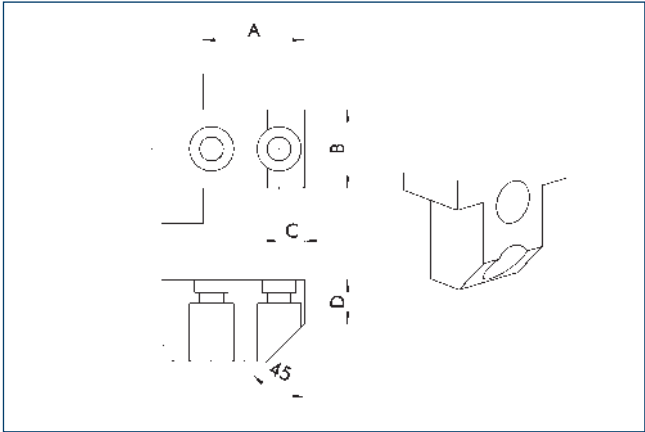
Hose-free direct connection M5



③ Adapter ④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

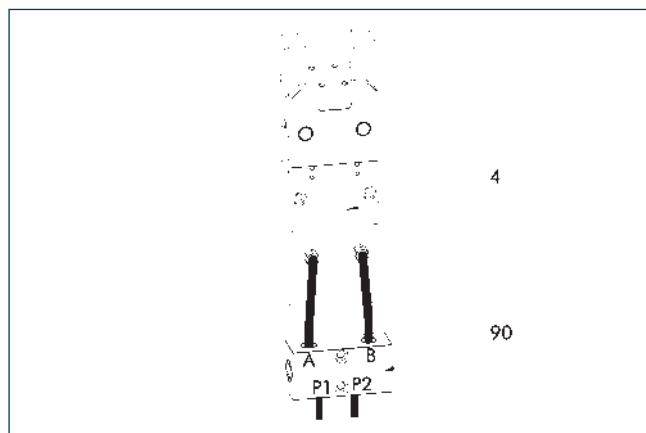
Finger design



The drawing shows a suggestion of how to design the gripper fingers.

A	B	C	D
[mm]	[mm]	[mm]	[mm]
24	24.5	15	18

SDV-P pressure maintenance valve



④ Grippers

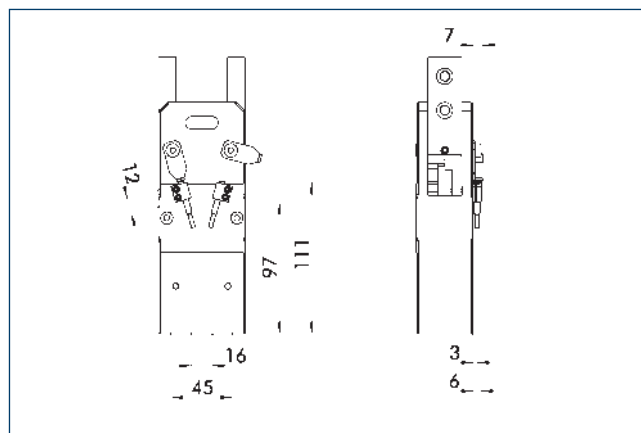
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter [mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Attachment kit for proximity switch IN 40

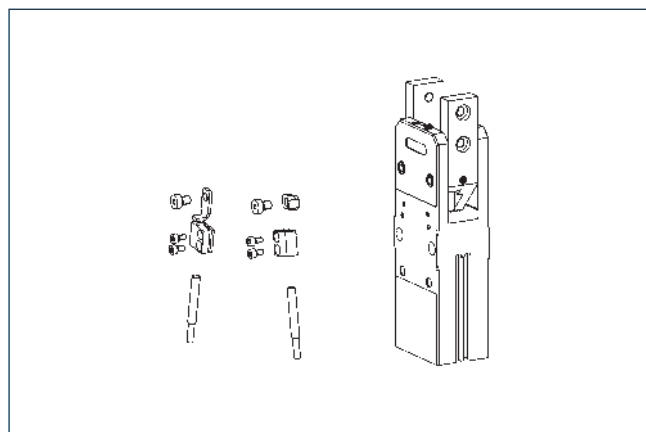


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID
Attachment kit for proximity switch	
AS-PRG 64-IN40	0303625

① This attachment kit needs to be ordered optionally as an accessory.

IN 40 inductive proximity switches

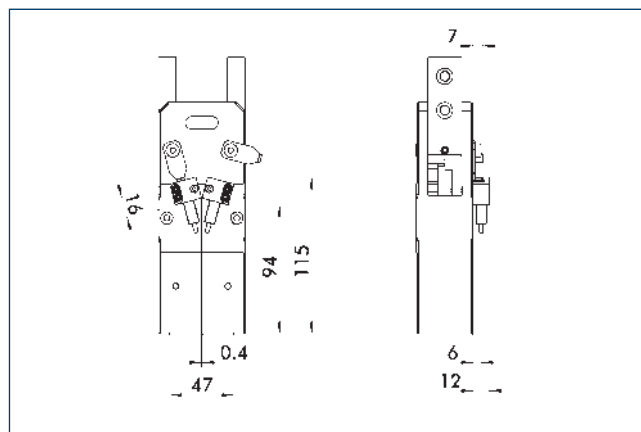


End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 64-IN40	0303625	
Inductive proximity switches		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	●
INK 40-S	0301555	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Attachment kit for proximity switch IN 80

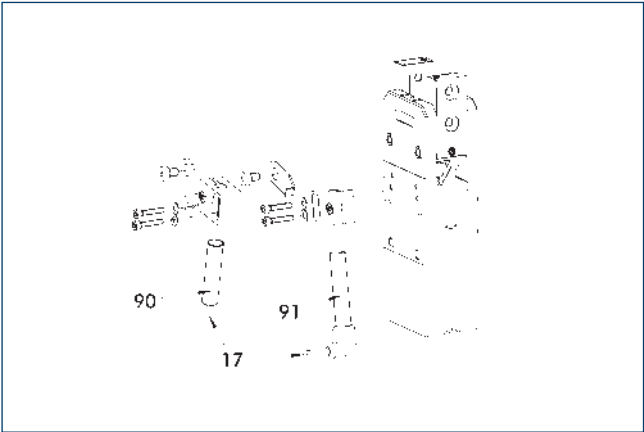


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID
Attachment kit for proximity switch	
AS-PRG 64-IN80	0304136

① This attachment kit needs to be ordered optionally as an accessory.

IN 80 inductive proximity switches



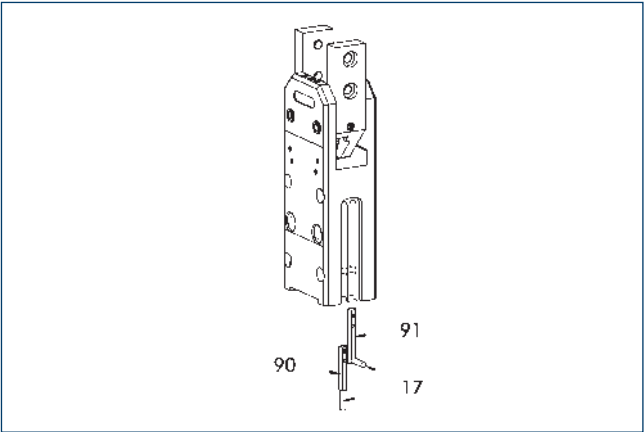
- 17 Cable outlet
- 91 Sensor IN..-SA
- 90 Sensor IN ...

End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 64-IN80	0304136	
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Electronic magnetic switch MMS



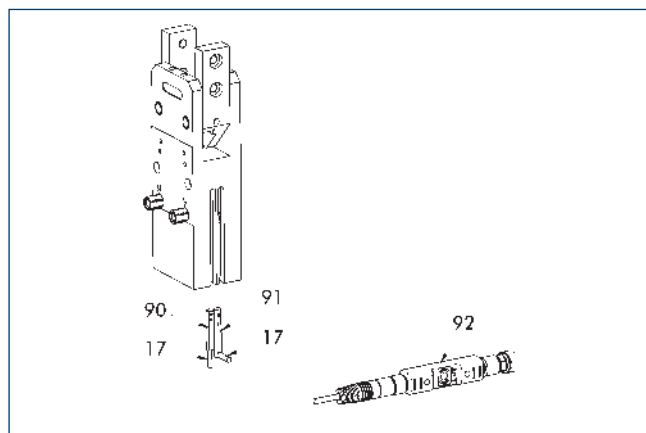
- 17 Cable outlet
- 91 Sensor MMS 22...-SA
- 90 Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Reed Switches		
RMS 22-S-M8	0377720	●
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
clip for plug/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



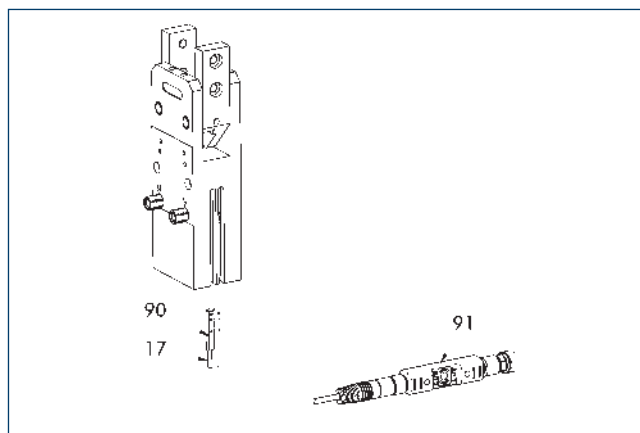
- ① Cable outlet
 ② Sensor MMS 22-PI1-...
 ③ Sensor MMS 22-PI1-...
 ④ Connector teaching tool ST

Position monitoring with one programmable switching point per sensor, directly mountable in the C-slot. The electronics are built into the sensor. The cable outlet can be located either axially or laterally (MMS 22...-SA). Programmed using the plug teaching tool ST (to be ordered separately).

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	
Plug teaching tool		
ST-MMS 22-PI1-PNP	0301025	

- ① Two sensors (closer/S) are required for each unit and extension cables are available as an option.

Programmable magnetic switch MMS 22-PI2



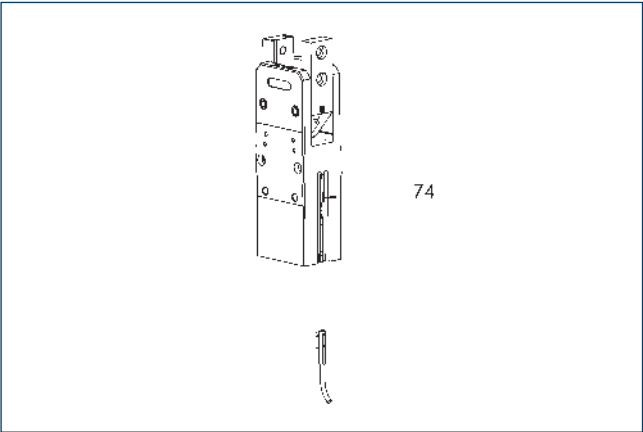
- ① Cable outlet
 ② MMS 22...-PI2-... sensor
 ③ Connector teaching tool ST

Position monitoring with two programmable switching points per sensor, mountable directly in the C-slot. The electronics are built into the sensor. Programmed using the plug teaching tool ST (to be ordered separately).

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	
Plug teaching tool		
ST-MMS 22-PI2-PNP	0301026	

- ① Per unit, at least one sensor (closer/S) and an optional cable extension are required. A maximum of one sensor per C-slot or sensor bracket can be mounted.

MMS-P programmable magnetic switch



74 Limit stop for sensor

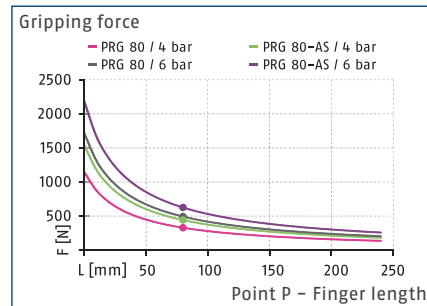
Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
clip for plug/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

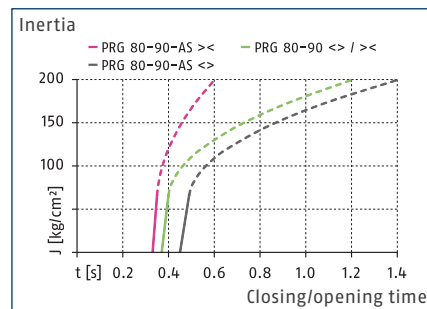
One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.



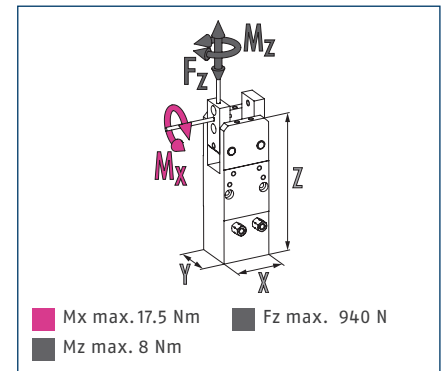
Gripping force O.D. gripping



Max. permissible inertia J*



Dimensions and maximum loads



① The indicated torques and forces are static values, apply for each base jaw, and may occur simultaneously.

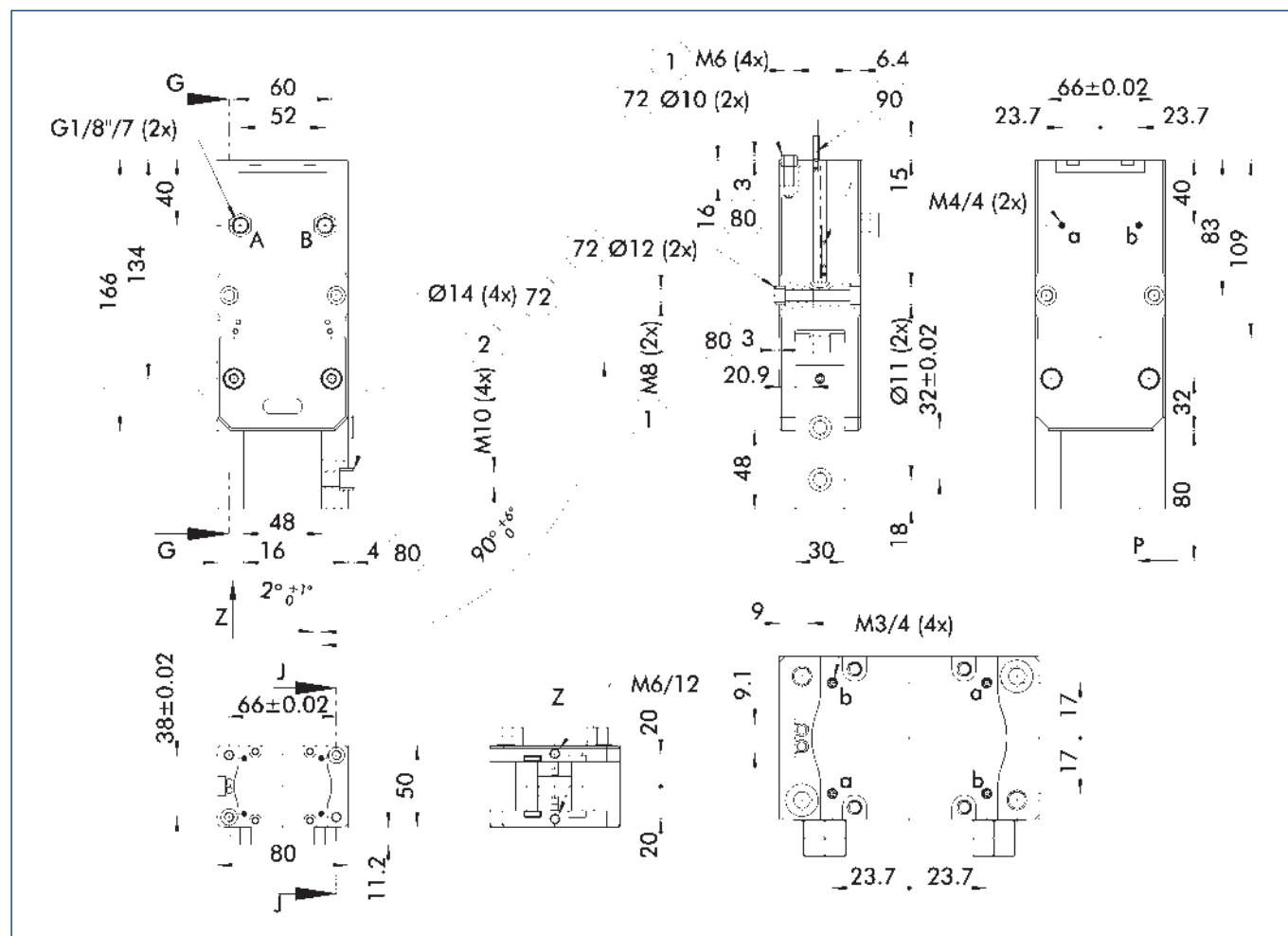
Technical data

Description		PRG 80-30	PRG 80-30-AS	PRG 80-60	PRG 80-60-AS	PRG 80-90	PRG 80-90-AS
ID		0303656	0303666	0303696	0303706	0303676	0303686
Opening angle per jaw	[°]	30	30	60	60	90	90
Closed angle per jaw	[°]	3	3	3	3	3	3
Closing moment	[Nm]	55	70	55	70	55	70
Closing moment generated by spring	[Nm]		15		15		15
Weight	[kg]	2.17	2.26	2.16	2.25	2.15	2.24
Recommended workpiece weight	[kg]	2.5	2.5	2.5	2.5	2.5	2.5
Fluid consumption double stroke	[cm³]	128	128	143	143	160	160
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	2/6/8	4/6/6.5	2/6/8	4/6/6.5
Closing/opening time	[s]	0.17/0.17	0.17/0.25	0.27/0.27	0.24/0.34	0.37/0.37	0.33/0.45
Closing time with spring only	[s]		0.18		0.35		0.52
Max. permissible finger length	[mm]	160	160	160	160	160	160
Max. permissible inertia per chuck jaw	[kgcm²]	66.44	66.44	66.44	66.44	66.44	66.44
IP protection class		20	20	20	20	20	20
Min./max. ambient temperature	[°C]	5/90	5/90	5/90	5/90	5/90	5/90
Repeat accuracy	[mm]	0.1	0.1	0.1	0.1	0.1	0.1
Dimensions X x Y x Z	[mm]	80 x 50 x 166	80 x 50 x 166	80 x 50 x 166	80 x 50 x 166	80 x 50 x 166	80 x 50 x 166
Options and their characteristics							
High-temperature version		39303656	39303666	39303696	39303706	39303676	39303686
Min./max. ambient temperature	[°C]	5/130	5/130	5/130	5/130	5/130	5/130

* The unit can be actuated without an external customized throttling at the given value of max. mass moment of inertia per jaw. In case of higher mass moments of inertia, an additional throttling is possible.

The curve applies for 90° versions. For other versions the curve must be parallelly off-set according to the opening and closing times.

Main view



The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

① The SDV-P pressure maintenance valve can also be used for I.D. or O.D. gripping alternatively or in addition to the spring-loaded, mechanical gripping force maintenance device (see catalog section on accessories).

A, a Main / direct connection, gripper opening

B, b Main / direct connection, gripper closing

① Gripper connection

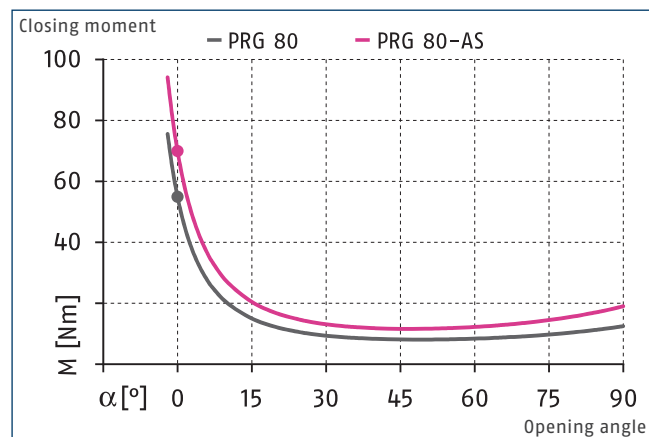
② Finger connection

⑦ Fit for centering sleeves

⑧ Depth of the centering sleeve hole in the counter part

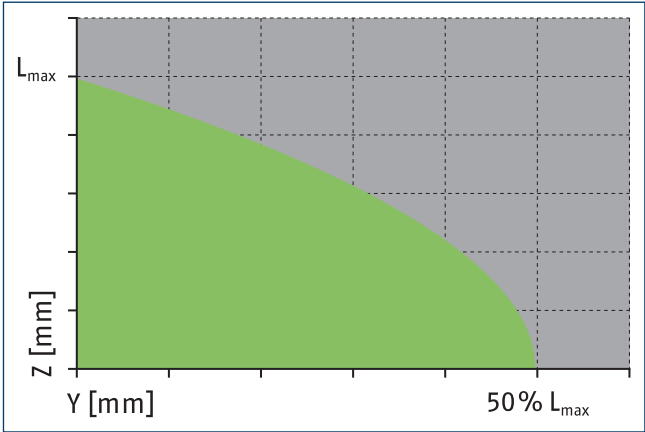
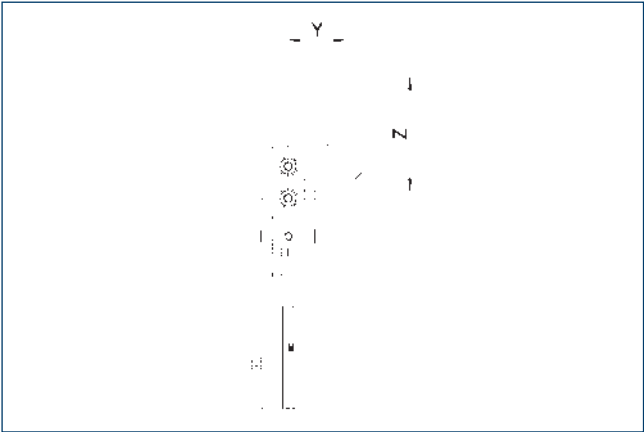
⑨ Sensor MMS 22..

Closing torque curve**



** The diagram is valid for all opening angle variants.

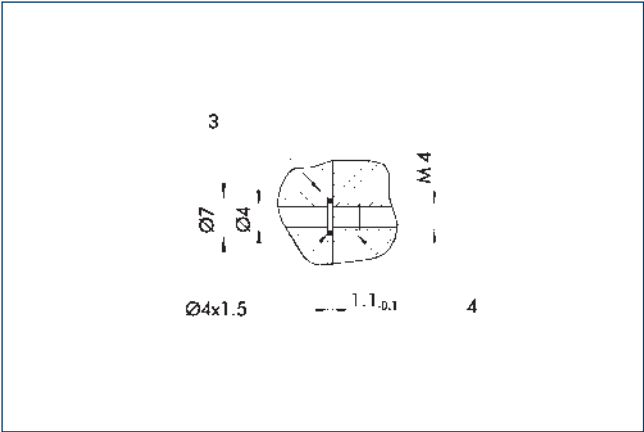
Maximum permitted finger projection



■ Permitted range ■ Inadmissible range

L_{max} is equivalent to the maximum permitted finger length, see the technical data table.

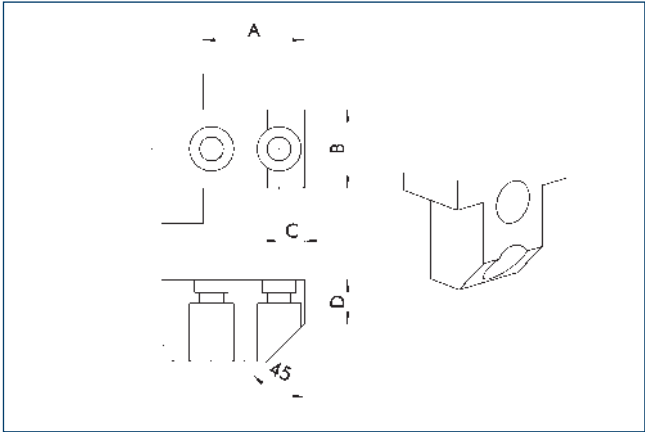
Hose-free direct connection M4



③ Adapter ④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

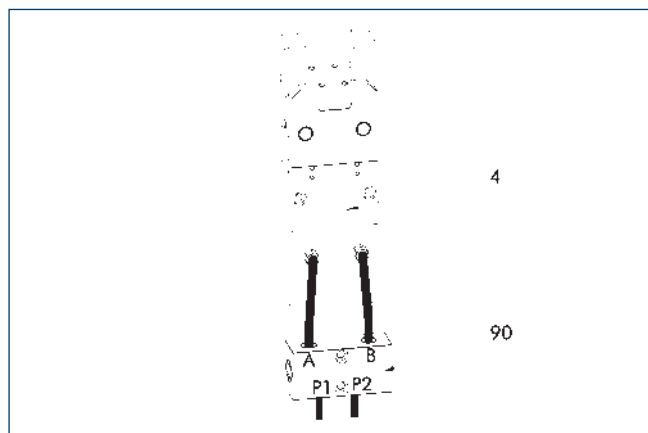
Finger design



The drawing shows a suggestion of how to design the gripper fingers.

A	B	C	D
[mm]	[mm]	[mm]	[mm]
16	29.5	12	18.5

SDV-P pressure maintenance valve



④ Grippers

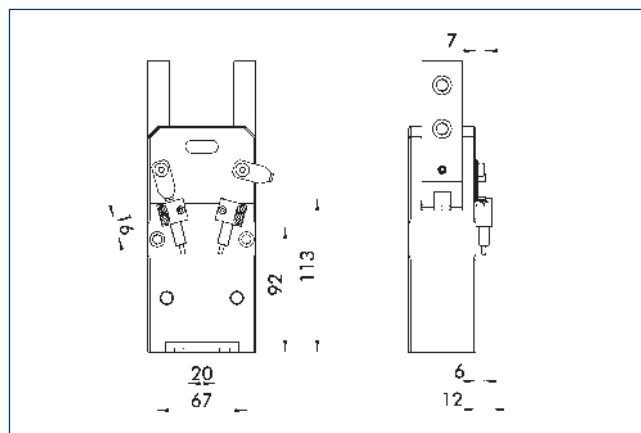
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter
		[mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Attachment kit for proximity switch IN 80

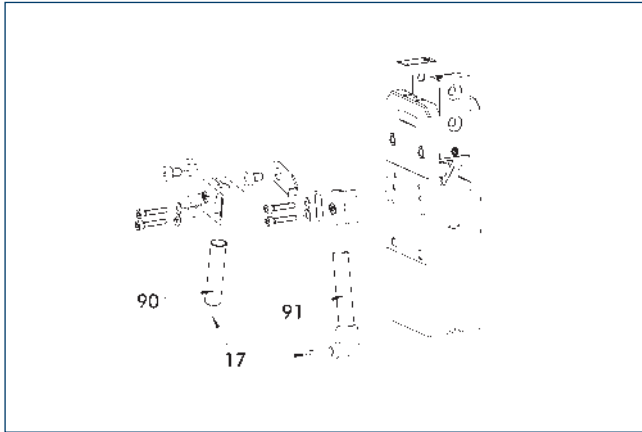


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID	
Attachment kit for proximity switch		
AS-PRG 80-IN80	0303626	

① This attachment kit needs to be ordered optionally as an accessory.

IN 80 inductive proximity switches



①7 Cable outlet

⑨1 Sensor IN...-SA

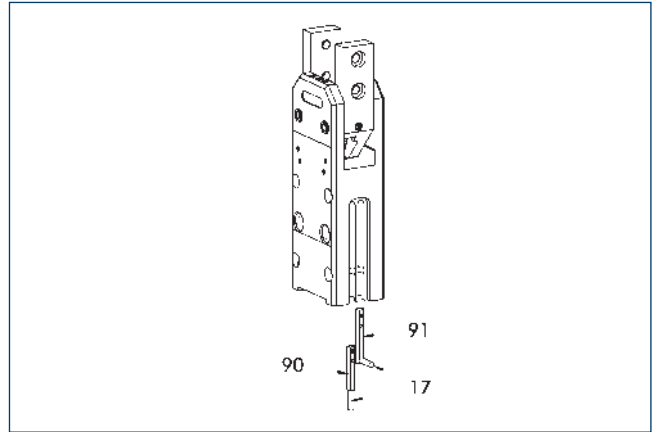
⑨0 Sensor IN ...

End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 80-IN80	0303626	
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Electronic magnetic switch MMS



①7 Cable outlet

⑨1 Sensor MMS 22...-SA

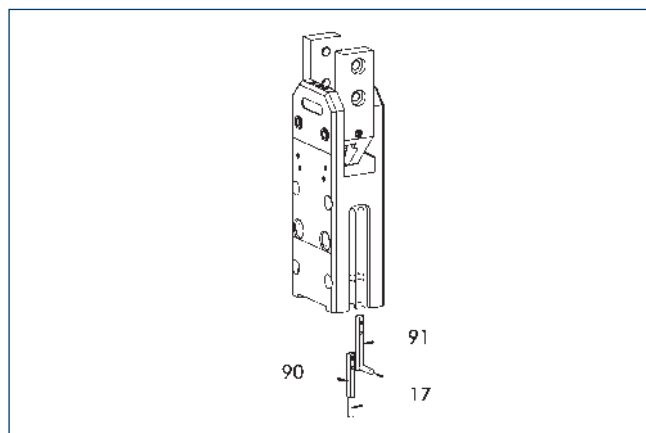
⑨0 Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
clip for plug/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



- 17 Cable outlet
 90 Sensor MMS 22 PI1-...
 91 Sensor MMS 22 ..-PI1-...-SA

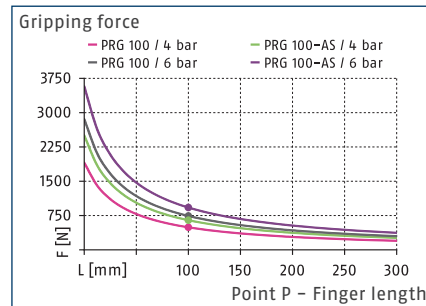
Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	

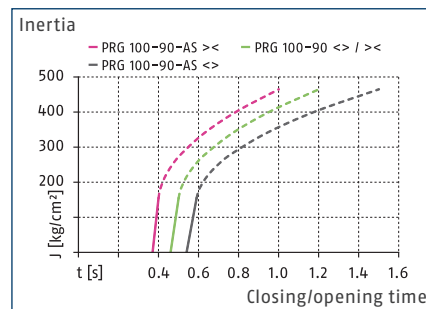
- ⓘ Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.



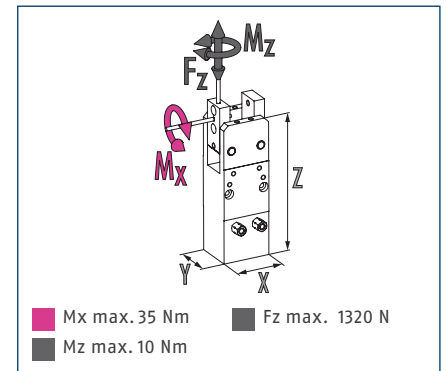
Gripping force O.D. gripping



Max. permissible inertia J*



Dimensions and maximum loads



① The indicated torques and forces are static values, apply for each base jaw, and may occur simultaneously.

Technical data

Description		PRG 100-30	PRG 100-30-AS	PRG 100-60	PRG 100-60-AS	PRG 100-90	PRG 100-90-AS
ID		0303657	0303667	0303697	0303707	0303677	0303687
Opening angle per jaw	[°]	30	30	60	60	90	90
Closed angle per jaw	[°]	3	3	3	3	3	3
Closing moment	[Nm]	100	125	100	125	100	125
Closing moment generated by spring	[Nm]		25		25		25
Weight	[kg]	3.67	3.81	3.66	3.8	3.64	3.78
Recommended workpiece weight	[kg]	3.78	3.78	3.78	3.78	3.78	3.78
Fluid consumption double stroke	[cm³]	230	230	260	260	290	290
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	2/6/8	4/6/6.5	2/6/8	4/6/6.5
Closing/opening time	[s]	0.23/0.23	0.21/0.33	0.34/0.34	0.29/0.42	0.46/0.46	0.37/0.54
Closing time with spring only	[s]		0.20		0.40		0.60
Max. permissible finger length	[mm]	200	200	200	200	200	200
Max. permissible inertia per chuck jaw	[kgcm²]	155.2	155.2	155.2	155.2	155.2	155.2
IP protection class		20	20	20	20	20	20
Min./max. ambient temperature	[°C]	5/90	5/90	5/90	5/90	5/90	5/90
Repeat accuracy	[mm]	0.1	0.1	0.1	0.1	0.1	0.1
Dimensions X x Y x Z	[mm]	100 x 60 x 185	100 x 60 x 185	100 x 60 x 185	100 x 60 x 185	100 x 60 x 185	100 x 60 x 185
Options and their characteristics							
High-temperature version		39303657	39303667	39303697	39303707	39303677	39303687
Min./max. ambient temperature	[°C]	5/130	5/130	5/130	5/130	5/130	5/130

* The unit can be actuated without an external customized throttling at the given value of max. mass moment of inertia per jaw. In case of higher mass moments of inertia, an additional throttling is possible.

The curve applies for 90° versions. For other versions the curve must be parallelly off-set according to the opening and closing times.

Technical drawing of a mechanical assembly, showing multiple views and dimensions. The drawing includes the following details:

- Top View (Left):** Shows a rectangular component with dimensions 185, 150, 35, 74, 63, 60, 20, 4, 80. It features a G1/8" (2x) port and a 2°₀^{+1°} angle. A Z-axis is indicated.
- Top View (Right):** Shows a rectangular component with dimensions 31.5, 82±0.02, 31.5, 35, 92.5, 123, 100, 35. It features an M5/4 (2x) port and a P-axis.
- Front View (Top Center):** Shows a component with dimensions 72 Ø12 (2x), 6.5, 90, 20, 3, 80, 15, 1, M8 (4x), 72, Ø16 (4x), 72, M12 (4x), 2, 20, 80, 3, 22.9, 61, 36, 22, 40±0.02, Ø11 (2x), 1, M8 (2x).
- Front View (Bottom Center):** Shows a component with dimensions 11.5, 23, 23, 9.1, 30.5, 30.5, 20, 20. It features an M5/5.5 (4x) port and a Z-axis.
- Side View (Bottom Left):** Shows a component with dimensions 45±0.02, 82±0.02, 100, 11.2, 60. It features a J-axis.
- Isometric View (Bottom Center):** Shows a 3D perspective of the component with dimensions 23, 23, 9.1, 30.5, 30.5, 20, 20. It features an M6/12 port and a Z-axis.

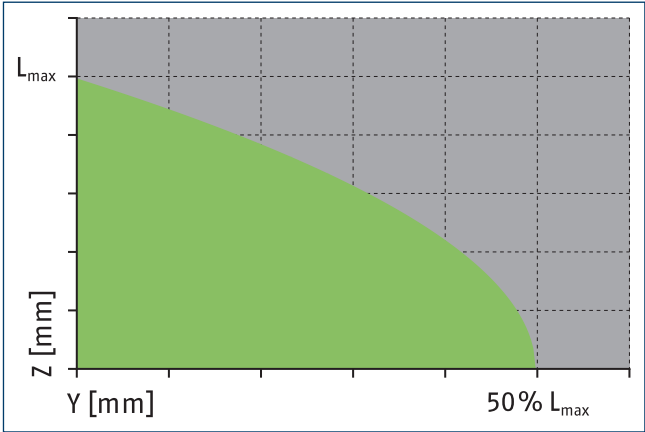
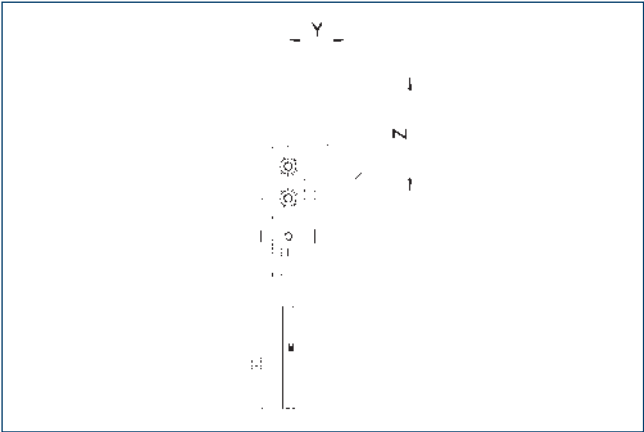
90 Sensor MMS 22..

The graph shows the closing moment M in Nm on the y-axis (ranging from 0 to 200) against the opening angle α in degrees on the x-axis (ranging from 0 to 90). Two curves are plotted: a black line for PRG 100 and a pink line for PRG 100-AS. Both curves show a sharp decrease in moment as the angle increases from 0 to 15 degrees, then level off. The PRG 100-AS curve is consistently higher than the PRG 100 curve.

Opening angle α [°]	PRG 100 M [Nm]	PRG 100-AS M [Nm]
0	100	125
15	50	60
30	35	45
45	30	40
60	30	40
75	32	42
90	35	45



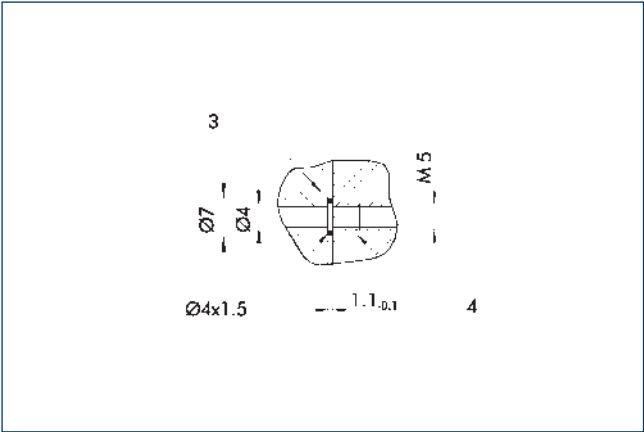
Maximum permitted finger projection



■ Permitted range ■ Inadmissible range

L_{max} is equivalent to the maximum permitted finger length, see the technical data table.

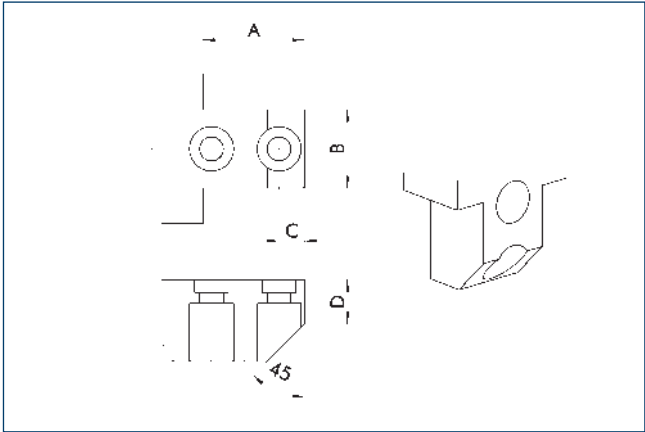
Hose-free direct connection M5



③ Adapter ④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

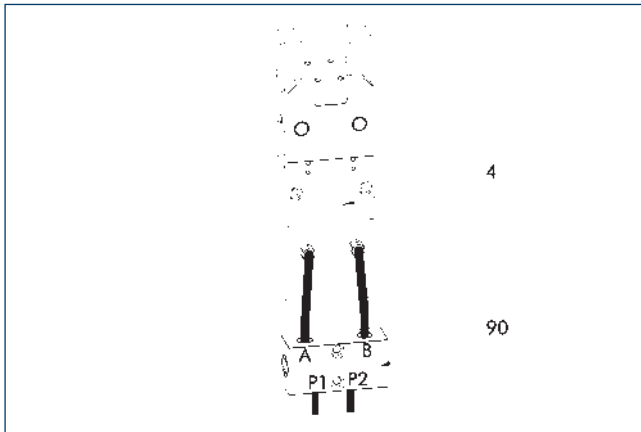
Finger design



The drawing shows a suggestion of how to design the gripper fingers.

A	B	C	D
[mm]	[mm]	[mm]	[mm]
20	35.5	15	22

SDV-P pressure maintenance valve



④ Grippers

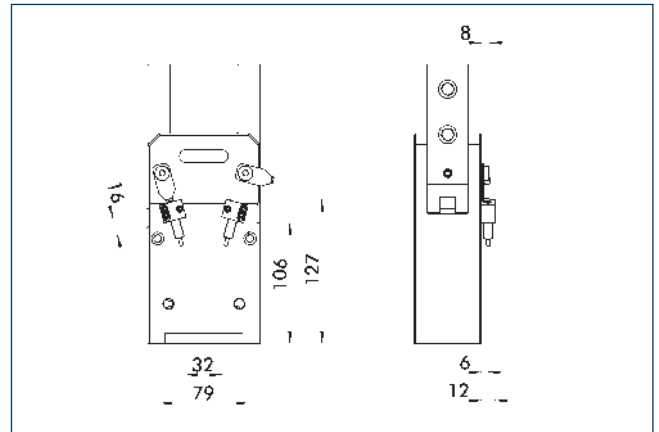
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter
		[mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
SDV-P 07	0403131	8
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6
SDV-P 07-E	0300121	8

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Attachment kit for proximity switch IN 80

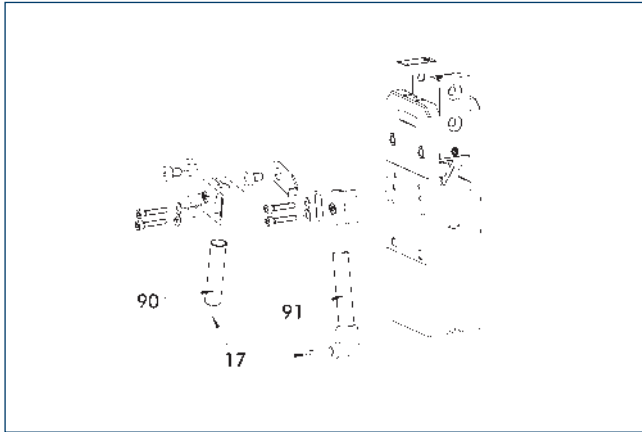


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID	
Attachment kit for proximity switch		
AS-PRG 100-IN80	0303627	

① This attachment kit needs to be ordered optionally as an accessory.

IN 80 inductive proximity switches



17 Cable outlet

91 Sensor IN...-SA

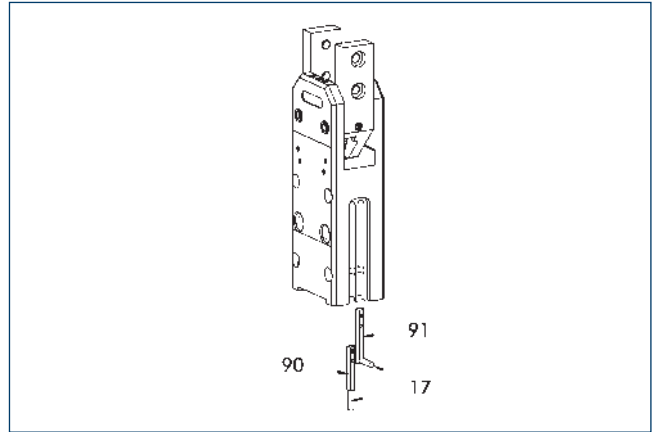
90 Sensor IN ...

End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 100-IN80	0303627	
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Electronic magnetic switch MMS



17 Cable outlet

91 Sensor MMS 22...-SA

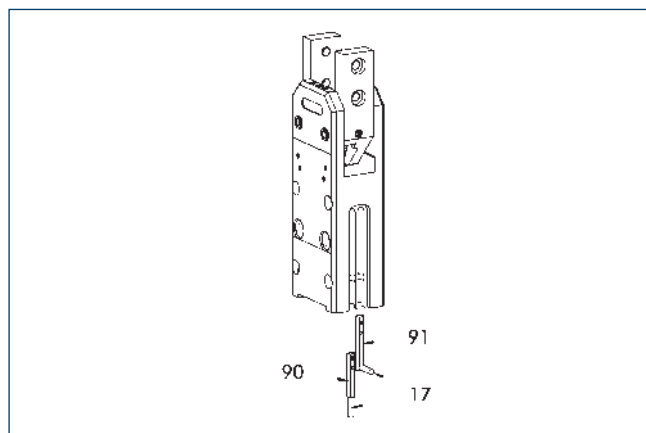
90 Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
clip for plug/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



①⑦ Cable outlet

①⑨ Sensor MMS 22 ..-PI1-...-SA

①⑩ Sensor MMS 22 PI1-...

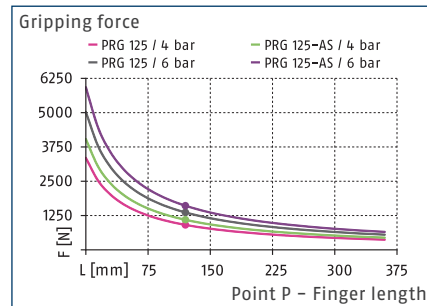
Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	

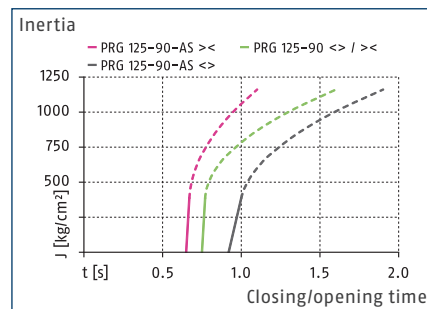
- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.



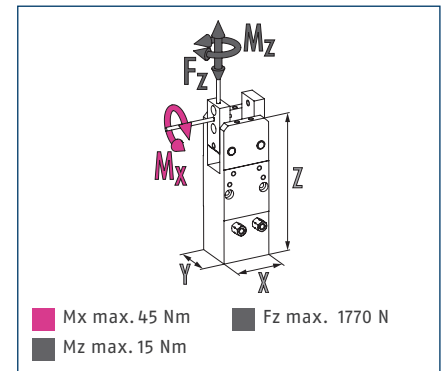
Gripping force O.D. gripping



Max. permissible inertia J*



Dimensions and maximum loads



① The indicated torques and forces are static values, apply for each base jaw, and may occur simultaneously.

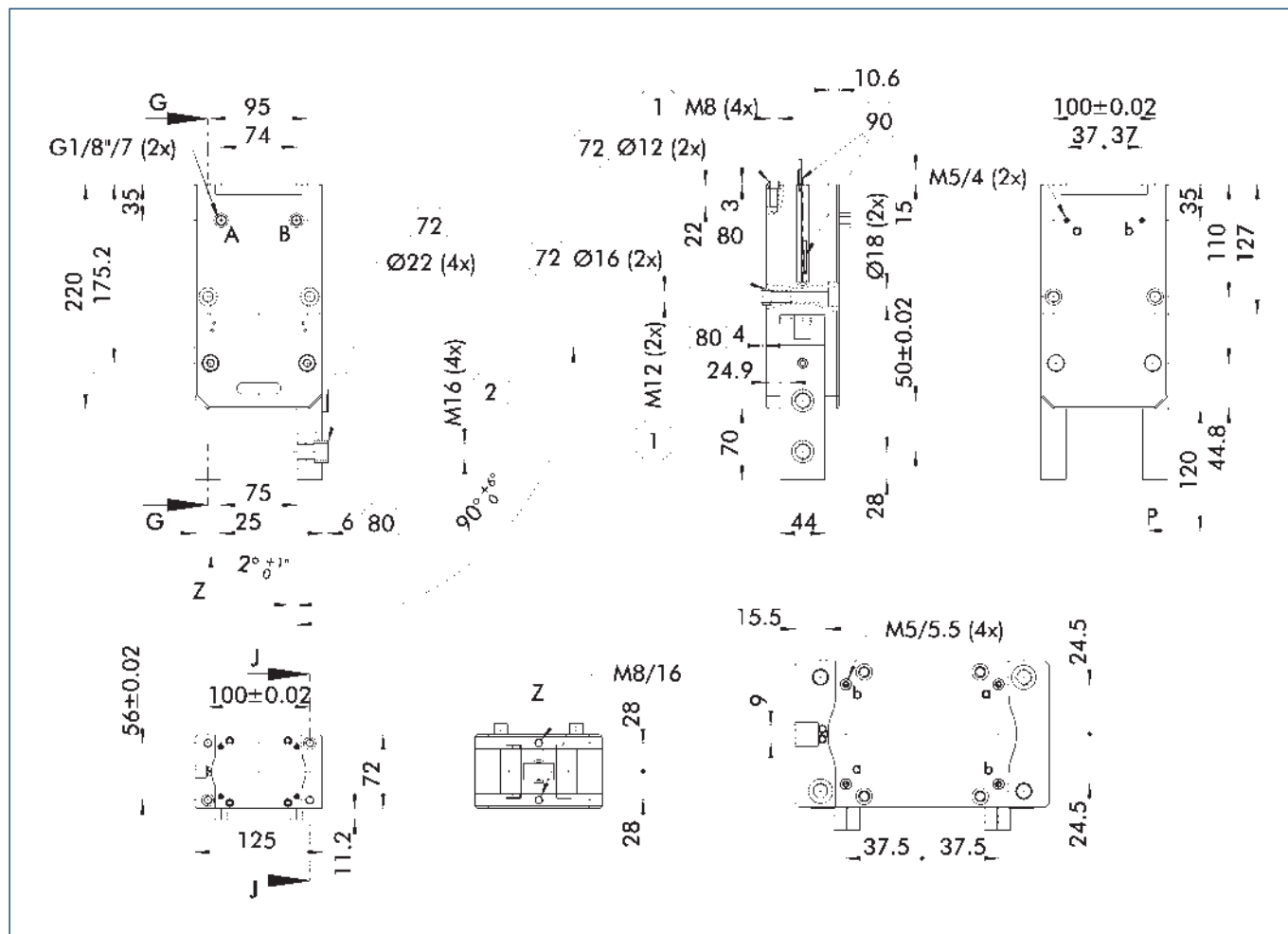
Technical data

Description		PRG 125-30	PRG 125-30-AS	PRG 125-60	PRG 125-60-AS	PRG 125-90	PRG 125-90-AS
ID		0303658	0303668	0303698	0303708	0303678	0303688
Opening angle per jaw	[°]	30	30	60	60	90	90
Closed angle per jaw	[°]	3	3	3	3	3	3
Closing moment	[Nm]	225	265	225	265	225	265
Closing moment generated by spring	[Nm]		70		70		70
Weight	[kg]	6.49	6.72	6.48	6.71	6.46	6.69
Recommended workpiece weight	[kg]	6.96	6.96	6.96	6.96	6.96	6.96
Fluid consumption double stroke	[cm³]	475	475	520	520	580	580
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	2/6/8	4/6/6.5	2/6/8	4/6/6.5
Closing/opening time	[s]	0.4/0.4	0.39/0.62	0.58/0.58	0.54/0.79	0.75/0.75	0.65/0.92
Closing time with spring only	[s]		0.35		0.70		1.00
Max. permissible finger length	[mm]	240	240	240	240	240	240
Max. permissible inertia per chuck jaw	[kg·cm²]	386.8	386.8	386.8	386.8	386.8	386.8
IP protection class		20	20	20	20	20	20
Min./max. ambient temperature	[°C]	5/90	5/90	5/90	5/90	5/90	5/90
Repeat accuracy	[mm]	0.1	0.1	0.1	0.1	0.1	0.1
Dimensions X x Y x Z	[mm]	125 x 72 x 220	125 x 72 x 220	125 x 72 x 220	125 x 72 x 220	125 x 72 x 220	125 x 72 x 220
Options and their characteristics							
High-temperature version		39303658	39303668	39303698	39303708	39303678	39303688
Min./max. ambient temperature	[°C]	5/130	5/130	5/130	5/130	5/130	5/130

* The unit can be actuated without an external customized throttling at the given value of max. mass moment of inertia per jaw. In case of higher mass moments of inertia, an additional throttling is possible.

The curve applies for 90° versions. For other versions the curve must be parallelly off-set according to the opening and closing times.

Main view

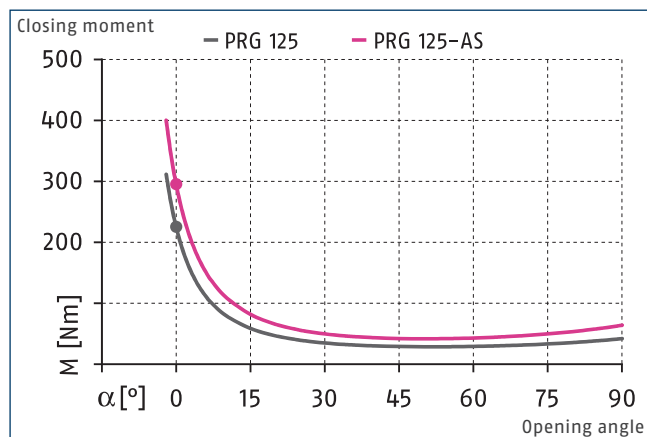


The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

- ① The SDV-P pressure maintenance valve can also be used for I.D. or O.D. gripping alternatively or in addition to the spring-loaded, mechanical gripping force maintenance device (see catalog section on accessories).

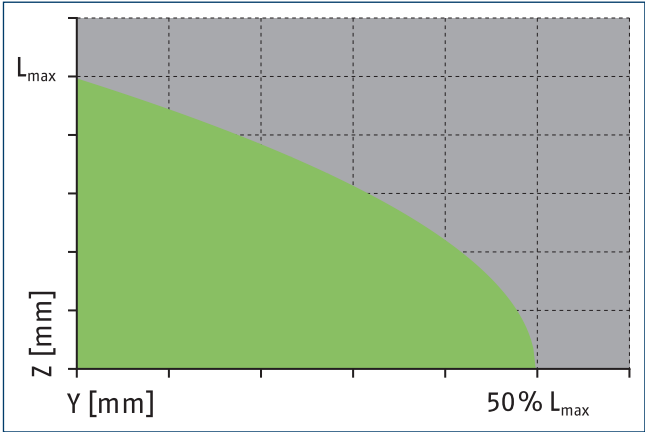
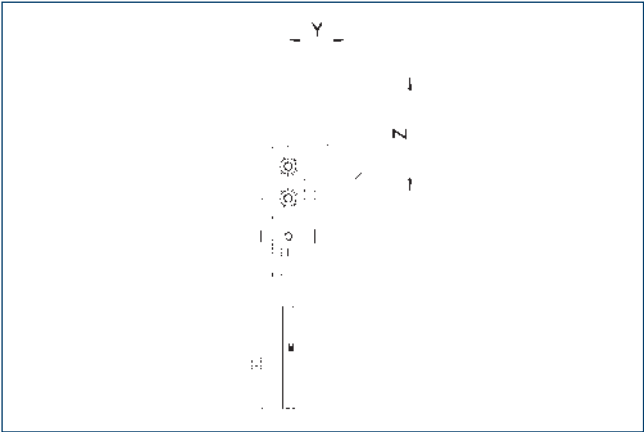
- | | |
|---|--|
| A, a Main / direct connection,
gripper opening | ② Finger connection |
| B, b Main / direct connection,
gripper closing | ⑦② Fit for centering sleeves |
| ① Gripper connection | ⑧① Depth of the centering sleeve
hole in the counter part |
| | ⑨① Sensor MMS 22.. |

Closing torque curve**



**** The diagramm is valid for all opening angle variants.**

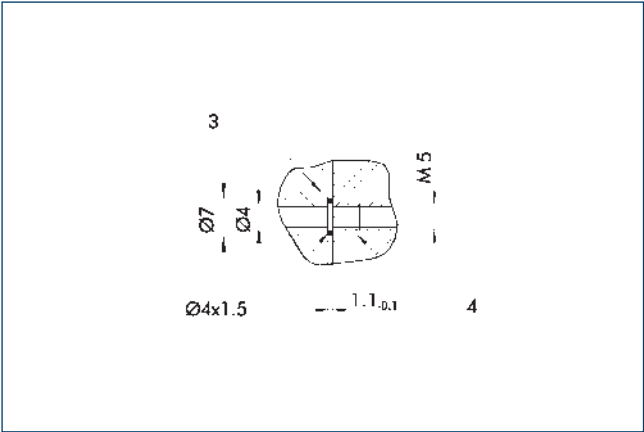
Maximum permitted finger projection



■ Permitted range ■ Inadmissible range

L_{max} is equivalent to the maximum permitted finger length, see the technical data table.

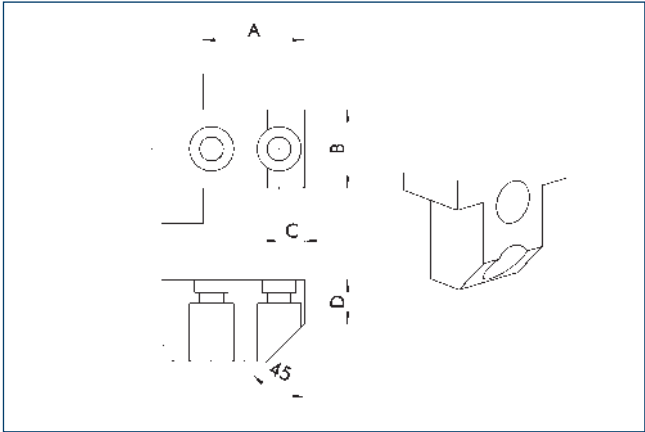
Hose-free direct connection M5



③ Adapter ④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

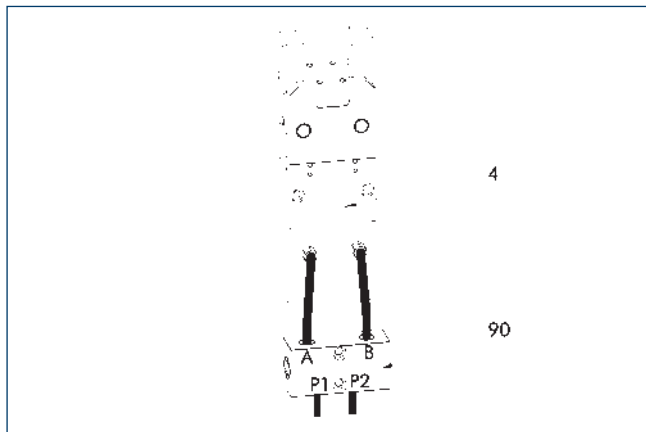
Finger design



The drawing shows a suggestion of how to design the gripper fingers.

A	B	C	D
[mm]	[mm]	[mm]	[mm]
30	43.5	19	27

SDV-P pressure maintenance valve



④ Grippers

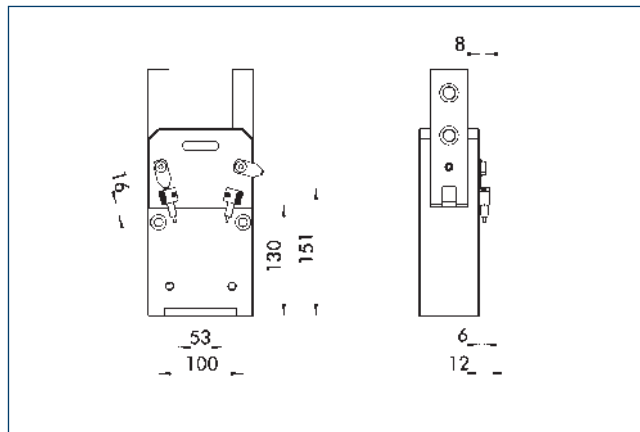
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter
		[mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
SDV-P 07	0403131	8
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6
SDV-P 07-E	0300121	8

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Attachment kit for proximity switch IN 80

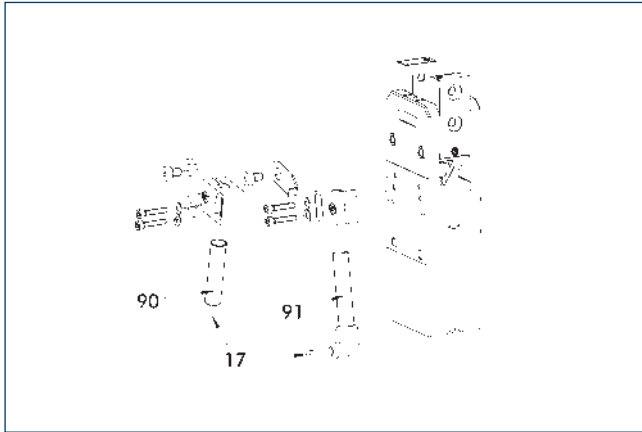


The attachment kit consists of brackets, control cams, and appropriate fastening materials. The proximity switches must be ordered separately.

Description	ID	
Attachment kit for proximity switch		
AS-PRG 125-IN80	0303628	

① This attachment kit needs to be ordered optionally as an accessory.

IN 80 inductive proximity switches



17 Cable outlet

91 Sensor IN...-SA

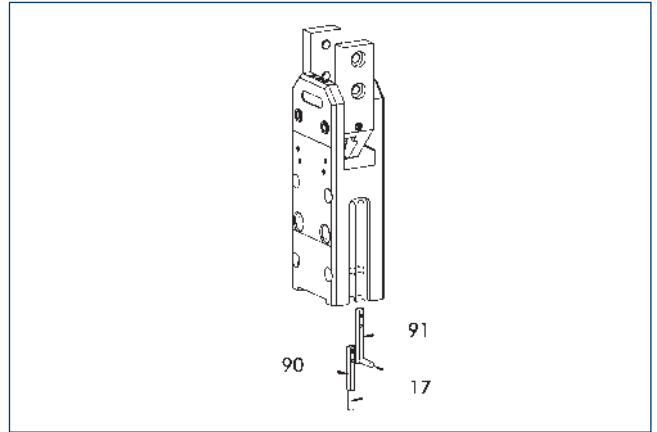
90 Sensor IN ...

End position monitoring can be mounted with an attachment kit.

Description	ID	Often combined
Attachment kit for proximity switch		
AS-PRG 125-IN80	0303628	
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	

① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

Electronic magnetic switch MMS



17 Cable outlet

91 Sensor MMS 22...-SA

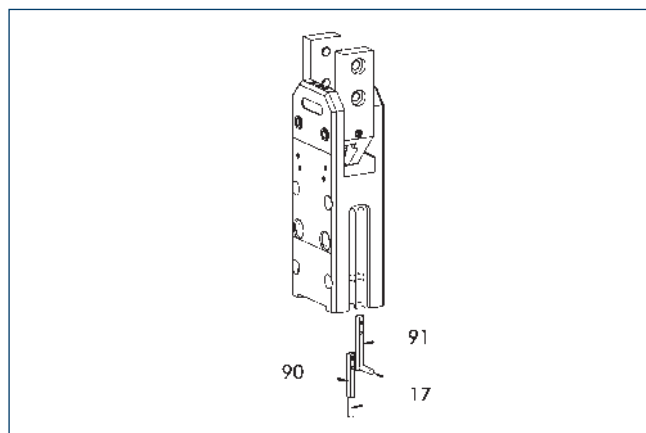
90 Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
clip for plug/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



- 17 Cable outlet
 90 Sensor MMS 22 PI1-...
 91 Sensor MMS 22 ..-PI1-...-SA

Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	

- ⓘ Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.



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